

General	Profax PD626 "-6"	Flint Hills P5M6K-080 "6005"
Manufacturer/Supplier	LyondellBasell	Flint Hills Resources
Generic Material	PP homopolymer	PP random copolymer
Additive		Clarifier
Primary Featuers	* good color stability* radiation (gamma)	* high clarity
	resistant	* no animal derived components
	* radiation sterilizable	* radiaton sterilizable
Agency ratings		* DMF unspecified rating
		* FDA 21 CFR 177.1520(c) 3.1a
		* ISO 10993 Part 5
		* USP Class VI

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ASTIM	X.	150	Properties ¹

Physical			<u>Unit</u>	Test Method
Specific Gravity	0.902			ASTM D792B
Density		0.9	g/cm ³	ASTM D1505
Melt Mass Flow Rate (MFR)				ASTM D1238
230° C/2.16 kg	12	27	g/10 min	
Mechanical				
Tensile Strength				ASTM D638
Yield		4500		
Yield ²	4500			
Tensile Elongation (Yield)	13	14		ASTM D638
Flexural Modules				
1% Secant		140000	psi	ASTM D790
1% Secant ³	160000		psi	ASTM D790A
Tangent		145000	psi	ASTM D790
Impact				
Notched Izod Impact				
73° F		1.4	ft lb/in	ASTM D256
73° F	0.7		ft lb/in	ASTM D256A
Gardner Impact (73° F)		239	in lb	ASTM D5420

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Hardness			
Rockwell Hardness (R-Scale)	86	85	ASTM D785
Thermal			
Deflection Temperature Under Load			ASTM D648
66 psi, Unannealed	181	178 °F	
Optical			
Haze (50.0 ml)		13 %	ASTM D1003

- (1) Typical properties, not to be construed as specifications
- (2) 2.0 in/min
- (3) .039 in/min

NOTE: The data above has been provided to Value Plastics. Value Plastics, makes no representation as to its accuracy. Customers are encouraged to analyze all of the material data for the above referenced materials, as provided from the resin suppliers on the VP website, and further on the websites of the resin suppliers.

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