

Product Change Notification

Date of Correspondence	Planned Date of Change Implementation
June 1, 2020	90 Days from Notification Date
Change Notification Number	Sub-Supplier Change Notification Number
1069151 REV B	N/A

Product(s) Affected

Part Number(s)							
FCA022-001 I	FCA024-001	FCA024-002	FCFFM-008	FCFFM-002	FCFFM-00	3	
FCLBFFM-003	FCFFM-010	FCA010-001	FCFFMR-007	FCFFMR-006	FCFFM-01	8	
Change Descripti	ion						
Add an annealing step to any stopcock body that are specifically designed to incorporate a bond Socket.							
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Reason for Change							
Molded in stress is a common issue when processing polycarbonate resin. Environmental Stress cracking / crazing							
initiates when solvents used to weld/bond tubing are introduced to the socket that has a certain level of stresses							
present. This usually takes weeks or months to appear visually due to the slow nature of stress cracking. Annealing the							
parts prior to bonding can reduce the level of molded stress which significantly reduces the likelihood of environmental							
stress cracking in bonding applications.							
Sti CSS Crucking III							
Change Level							
	\boxtimes	Level 2		Level 3		Emergency	

Supplemental Information

Implementation Procedure

Rolling Change to be initiated 90 days from date of notification.

Single Point of Contact

Name	Email Address
Customer Service	sales@nordsonmedical.com