

## Product Change Notification

Product Change #: CO285

Posting Date: Dec. 5, 2014

### Description of Change:

The hexagonal grip of the following parts is cored out on all sides now to eliminate cosmetic defects and improve quality.

**S210, SP, S250, S40, S30, M6220, M6210 and BSMLRL in all materials**

### M parts

Before



After



### S parts

Before



After



### Reason:

The current parts have very thick walls that cause non-uniform shrinkage, sinks and voids during the manufacturing process. The new designs are cored out to achieve a uniform wall thickness with even transitions as much as possible.



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Parts Affected:

S210, SP, S250, S40, S30, M6220, M6210 and BSMLRL in all materials

Effective Date: February 28, 2015

Implementation Procedure:

Implementation will be a running change with no scrap planned.