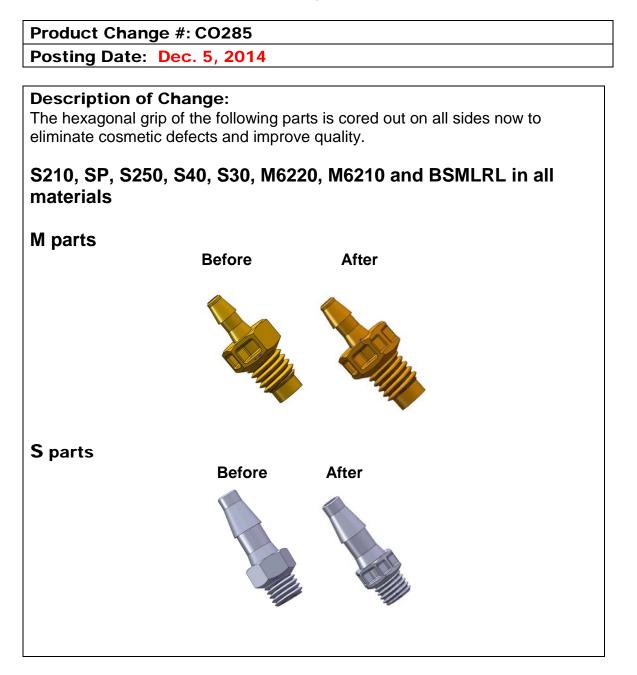


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## **Product Change Notification**



## Reason:

The current parts have very thick walls that cause non-uniform shrinkage, sinks and voids during the manufacturing process. The new designs are cored out to achieve a uniform wall thickness with even transitions as much as possible.



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## Parts Affected:

S210, SP, S250, S40, S30, M6220, M6210 and BSMLRL in all materials

Effective Date: February 28, 2015

## **Implementation Procedure:**

Implementation will be a running change with no scrap planned.