



Product Change Notification

Product Change #: 354

Posting Date: April 18, 2017

Description of Change:

Two changes are being made to the RQ product family.

Female bodies: adding approximately .100 inch of straight relief to the start of the female bore to accommodate differential shrink on the body due to autoclave sterilization.

Male inserts: the O-ring is being changed to improve seal performance.

Reason:

Improve disconnect force after autoclave sterilization and initial push to connect force pre and post sterilization.

Parts Affected:

RQXF670-9024-001, RQXF680-9024-001, RQXF670-6005-001, RQXF680-6005-001, RQXFL670-9024-001, RQXFL680-9024-001, RQXFL670-6005-001, RQXFL680-6005-001, RQXFC-9024-001, RQXFC-9024-001, RQXFCC-9024-001, RQXFCC-9024-001, RQXFCC-9024-001, RQXM670-9024-001, RQXM670-6005-001, RQXM680-9024-001, RQCM680-6005-001, RQXMP-9024-001, RQCMP-6005-001

Effective Date: July 1, 2017

Implementation Procedure:

Repeat extractables testing on the new O-ring. Scrap any remaining Nordson Medical inventory after all validation testing is complete and the change has been rolled into production.