Material Reference

-0 ............................................ Various, see part description
-001 ........................................ Orange Nylon
-06 ............................................ Yellow Nylon
-07 ............................................ White Nylon
-1 ............................................ Black Nylon
-2 ............................................ Red Nylon
-3 ............................................ Green Nylon
-4 ............................................. Blue Nylon
-5 ............................................. Clear Polycarbonate
-6005 ......................................... Animal-Free Polypropylene
-6012 ......................................... Animal-Free Polypropylene
-9002 ......................................... Radiation Stable Polycarbonate
-9024 ......................................... Polycarbonate
-CM056 ................................... RENOLIT SOLMED Granuflex 4301 Polyethylene
-E ................................................. PTFE/EPDM
-J1A ......................................... Natural Kynar® PVDF
-J1A2 ......................................... Natural Kynar® PVDF
-PX ........................................... Platinum-Cured Silicone
-U706 ......................................... Orange Class VI Glass Filled Nylon
-U71 ........................................... White Class VI Glass Filled Nylon
-U75 ........................................... Blue Class VI Glass Filled Nylon
-VP1 ......................................... Animal-Free Polyethylene

Introduction

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Founding Member BPSA - Bio-Process Systems Alliance

BPSA is a unique industry-led non-profit group whose aim is to encourage and advance the adoption and implementation of single-use manufacturing systems through education, sharing of best practices, development of consensus guidelines and business-to-business networking opportunities. Nordson MEDICAL is a participating member of BPSA and is also represented on the Executive Board.

Nordson MEDICAL
Nordson MEDICAL is your partner in the global life sciences market. We offer a wide range of capabilities, services, and customized OEM solutions.

Nordson MEDICAL is backed by the extensive resources of Nordson Corporation (Nasdaq: NDSN), the world leader in precision dispensing, fluid management and related technologies.

About the VP Product Line
The Value Plastics product line includes over 5,000 fluid management components designed specifically for flexible tubing in different style and material combinations. Products include bioprocessing fittings, quick connect fittings, luer fittings, check valves, tube-to-tube fittings, and TC fittings with tubing IDs ranging from 1/16” to 1”. We also offer custom component manufacturing, tubing, and select OEM components. The Value Plastics product line finds global application in demanding pharmaceutical and healthcare OEMs, research and specialty industrial applications.

Specialists in Pharmaceutical Development
Nordson MEDICAL serves biotechnology manufacturers the world over. Whether they happen to manufacture therapeutics or vaccines, Nordson MEDICAL provides world-class single-use fluid transfer components to facilitate breakthrough advances in human and animal care pharmaceutical development.

Systems Integration
Bioprocessing system integrators rely on quality fluid management components from Nordson MEDICAL. Nordson MEDICAL is a one-stop-shop and delivers unmatched standards-specific components time and again that are guaranteed to interconnect within any bioprocessing system regardless of the supplier. Our extensive product family can grow with you from pre-clinical to full-scale commercial products.

High-Purity Resins
Made from high-purity resin materials for use with aggressive chemicals found in most pharmaceutical manufacturing plants, our plastic connectors offer broad chemical compatibility. Resins that are free of animal derivates and adhere to standards such as ISO 10993 and USP Class VI, for example, are particularly important in biopharmaceutical applications.

Validation Packages
Nordson MEDICAL performs resin and product tests, reducing the amount of testing required by our customers and aiding them in determining what level of tests they do need to perform. You can request extractables test data from our website, www.nordsonmedical.com.

Your Trusted Source
Nordson MEDICAL is your trusted source for bioprocessing products, offering regulatory information, part drawings, extractables data, biocompatibility data, and validation test data.

We provide a comprehensive design center to help instrumentation and equipment manufacturers achieve the highest level of performance from their applications. Offering off-the-shelf or custom-made products, optimal designs are executed producing reliable and cost-effective results that comply with the industry’s strict regulations. Nordson MEDICAL also offers a full quality assurance staff who are available to assist when regulatory and technical questions arise.

Contact us to learn more about our bioprocessing capabilities.
TEL: +1 (970) 267-5200
TOLL FREE in USA: (888) 404-5837
www.nordsonmedical.com
Nordson MEDICAL has developed a more robust alternative for bioprocessing needs with the RQC Series and RQX Series offering a cost effective solution for flexible tubing connections in single use systems. The connector set is best in fit, form and function, and features a user-friendly interface that includes a large guarded button for a secure lock to guard against disconnects, and lofted lead-in for improved ease of connection. The more reliable locking feature gives you peace of mind knowing your connection is secure.
**Features & Benefits:**

- Materials meet USP Class VI & ISO 10993 criteria
- Several connector configurations available in commonly used polypropylene & polycarbonate materials
- Large ergonomic button & thumb pad with secure latch & optional integrated locking mechanism
- Platinum-cured silicone o-rings
- Plugs & caps available to maintain fluid path integrity
- Supports cryogenic applications to -60°C
- Interworks with other similar quick connects found in the market

**Specifications:**

**Materials:**

- Polypropylene (-6005-001)
- Tinted Polycarbonate (-9024-001)

**Sterilization:**

- Gamma radiation stable, EtO compatible, autoclavable to 121°C for up to 20 minutes

**Testing:**

- Bioburden, Cytotoxicity, Extractables

**RQC Series Tubing Sizes:**

- 1/4" (6.4 mm) and 3/8" (9.5 mm) tubing IDs

**RQX Series Tubing Sizes:**

- 3/8" (9.5 mm) and 1/2" (12.7 mm) tubing IDs

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**RQXF670 (-9024 -001)**
**RQXF670 (-6005 -001)**
Female Open Flow, 600 Series Barb, 3/8" (9.5 mm) Tubing ID

**RQXF680 (-9024 -001)**
**RQXF680 (-6005 -001)**
Female Open Flow, 600 Series Barb, 1/2" (12.7 mm) Tubing ID

**RQXFL670 (-9024 -001)**
**RQXFL670 (-6005 -001)**
Female Open Flow, 600 Series Barb, 3/8" (9.5 mm) Tubing ID, Locking Feature

**RQXFL680 (-9024 -001)**
**RQXFL680 (-6005 -001)**
Female Open Flow, 600 Series Barb, 1/2" (12.7 mm) Tubing ID, Locking Feature

**RQXFC (-9024 -001)**
**RQXFC (-6005 -001)**
Female Cap

**RQXFLC (-9024 -001)**
**RQXFLC (-6005 -001)**
Female Cap, Locking Feature

**RQXM670 (-9024 -001)**
**RQXM670 (-6005 -001)**
Male Open Flow, 600 Series Barb, Platinum-Cured Silicone O-Ring, 3/8" (9.5 mm) Tubing ID

**RQXM680 (-9024 -001)**
**RQXM680 (-6005 -001)**
Male Open Flow, 600 Series Barb, Platinum-Cured Silicone O-Ring, 1/2" (12.7 mm) Tubing ID

**RQXMP (-9024 -001)**
**RQXMP (-6005 -001)**
Male Plug, Platinum-Cured Silicone O-Ring
Nordson MEDICAL is proud to introduce the first all-in-one manifold for pharmaceutical and single-use biopharmaceutical fluid transfer applications. The revolutionary design of this patent-pending, compact fitting not only saves space, but also simplifies use and assembly. With five ports available in one component, gone are the many leak points found in traditional stopcock and Y connector manifolds. Ideal for downstream processing, multiple bags can easily be filled from one large bag. Flow is consistent as it travels around the inner body of the part, maintaining a steady pressure. The large flow selector is effortless to turn, and the lock-in-place feature gives you assurance that you are utilizing the desired port.

**FMD5P670-001**
CYLINDRAFlow™ Manifold Director, 600 Series Barbs, 3/8" (9.5 mm) Flow, 1 Input, 5 Outputs, 15 psi Liquid Rated, -9024 Polycarbonate Material
Features & Benefits:

- Can accommodate up to 5 fluid lines
- Flow restricted to one port at a time
- No pressure drop as fluid moves around & through the ports
- Intuitive push-to-turn flow selector
- Easier to use and fewer leak points than stopcock and Y connector manifolds
- Materials meet USP Class VI & ISO 10993 criteria
- Gamma radiation stable
- Can be daisy chained for additional ports
- Arrows to provide a clear indication of how to turn the flow selector and which port is in use
- Etched data code for easy access to product resources and material information

Specifications:

Materials:

- Body & flow selector - gamma stable polycarbonate
- Internal spring - 316 stainless steel
- Gasket - platinum-cured silicone

Operating Pressure:

- 15 psi (1.0 bar) liquid rated

Fits Tubing IDs:

- 3/8" (9.5 mm)

Barb Size:

- 600 series

Need More Details?

Part drawings, minimum order quantities, and CAD requests can be found online at www.nordsonmedical.com.
PHARMA
lok

Clamps

Offering full flexibility in single-use applications, Nordson MEDICAL has developed ground-breaking clamp designs that simplify the assembly process by making it effortless to securely attach sanitary fittings to bag ports and filters. PharmaLok™ clamps are lightweight, easy to install, and feature a quick release. The clamps are specifically designed to meet the needs of busy pharmaceutical and bioprocessing laboratories and work with Nordson MEDICAL’s SF Series sanitary fitting Mini and Maxi flanges, as well as related caps and gaskets. Nordson MEDICAL’s PharmaLok™ clamps are ASME BPE compliant and operate at a maximum pressure of 80 psi.

CPAX150 (-U71)
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version
1” (25.4 mm) to 1.5” (38.1 mm), Glass Reinforced White Nylon

CPAN75 (-U71)
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version
.5” (12.7 mm) to .75” (19.0 mm), Glass Reinforced White Nylon

CPAX150 (-U75)
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version
1” (25.4 mm) to 1.5” (38.1 mm), Glass Reinforced Blue Nylon

CPAN75 (-U75)
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version
.5” (12.7 mm) to .75” (19.0 mm), Glass Reinforced Blue Nylon
Single-Use Clamps & Easy-Open Clamps

Features & Benefits:
- ASME BPE 18 DT-7-1 compliant & DIN compliant
- Easy to use, one-handed closure - no tools needed
- Repeatable use with constantly equal pressure on the gasket
- Tamper evident & zip tie compatible
- 360° compression
- Connects both plastic & stainless steel fittings
- SIP/CIP compatible

Specifications:
Materials:
- USP Class VI & ISO 10993 certified glass-filled nylon

Temperature & Sterilization Specifications:
- Normal operating temperature -94°F (-70°C) to 140°F (60°C)
- Cryogenic freezing to -112°F (-80°C)
- Autoclavable up to 273°F (134°C) for a maximum of 30 min.
- Gamma radiation up to 50 kGy

Maximum Pressure:
- 80 psi (conforms to ASME BPE-2014 PM-4.2.2)

Sizes:
- Fitting .5" (12.7 mm) to .75" (19.0 mm) and 1" (25.4 mm) to 1.5" (31.8 mm)
**Pharmalok™ Tube Clamps**

Pharmalok™ tube clamps effortlessly and securely close off flow. Thin-walled tube clamps fit wall thicknesses 1/32" (0.79 mm) to 3/32" (2.38 mm) with a maximum OD of 1/2" (12.7 mm). Tube clamps fit wall thicknesses 1/8" (3.2 mm) to 1/4" (6.4 mm) with a maximum OD of 1" (25.4 mm). Large tube clamps fit wall thicknesses 1/8" (3.2 mm) to 1/4" (6.4 mm) with a maximum OD of 2.5" (63.5 mm).

**CPT90 (-U71)**
Pharmalok™ Small and Thin-Walled Tube Clamp, Wall Thickness 1/32" (0.79 mm) to 3/32" (2.4 mm), Max OD 1/2" (12.7 mm), Glass-Filled White Nylon

**CPT100 (-U71)**
Pharmalok™ Tube Clamp, Wall Thickness 1/8" (3.2 mm) to 1/4" (6.4 mm), Max OD 1" (25.4 mm), Glass-Filled White Nylon
Tube Clamps
Features & Benefits:

- Designed for use with silicone & TPE tubing
- Easy to use, one-handed closure - no tools needed
- Tamper evident & zip tie compatible

Tube Clamps
Specifications:

Materials:
- USP Class VI & ISO 10993 certified glass-filled nylon

Temperature & Sterilization Specifications:
- Normal operating temperature: -94°F (-70°C) to 140°F (60°C)
- Cryogenic freezing to -112°F (-80°C)
- Autoclavable up to 273°F (134°C) for a maximum of 30 min.
- Gamma radiation up to 50 kGy

Maximum Pressure:
- Up to 150 psi

Sizes:
- Thin-walled, tube clamp, and large sizes

CPT110 (-U71)
PharmaLok™ Large Tube Clamp, Wall Thickness 1/8" (3.2 mm) to 1/4" (6.4 mm), Max OD 2.5" (63.5 mm), Glass-Filled White Nylon

Need it Fast?

You can order any of our 5,000+ parts online now with no order $ minimums, 24 hours a day, 7 days a week!
www.nordsonmedical.com
BioClamp® plastic quick-release clamps are specifically designed to meet the needs of busy pharmaceutical and bioprocessing laboratories, offering full flexibility in single-use applications. The clamps are lightweight, easy for technicians to install, and provide for convenient assembly release. BioClamps® reduce the distortion on polymeric components when subjected to heat, and the glass reinforced nylon is USP Class VI certified.

Features & Benefits:

• Can be SIP repeatedly
• Can be autoclaved repeatedly at 134°C for 5 minutes
• Reduced distortion on polymeric components
• More compatible with current manufacturing than steel
• Greater flexibility in operation
• Single-use disposal

Specifications:

Materials:
• Glass reinforced nylon 66
• USP Class VI certified

Maximum Operating Pressure:
• 150 psig.

Maximum Cumulative Gamma Dose:
• 40 kiloGrays

VNG075WHT
Clamp, Mini Flange, Glass Reinforced White Nylon, 1/2" (12.7 mm) to 3/4" (19.0 mm) Tubing ID

VNG150WHT
Clamp, Maxi Flange, Glass Reinforced White Nylon, 1" (25.4 mm) to 1.5" (38.1 mm) Tubing ID

VNG200WHT
Clamp, Maxi Flange, Glass Reinforced White Nylon, 2" (50.8 mm) Tubing ID

VNG250WHT
Clamp, Maxi Flange, Glass Reinforced White Nylon, 2.5" (63.5 mm) Tubing ID

VNG300WHT
Clamp, Maxi Flange, Glass Reinforced White Nylon, 3" (76.2 mm) Tubing ID

VNG400WHT
Clamp, Maxi Flange, Glass Reinforced White Nylon, 4" (101.6 mm) Tubing ID

VNG600WH
Clamp, Maxi Flange, Glass Reinforced White Nylon, 6" (152.4 mm) Tubing ID

VNG800WH
Clamp, Maxi Flange, Glass Reinforced White Nylon, 8" (203.2 mm) Tubing ID
The BioValve® pinch valve is a precision restriction flow controller and shut-off valve for silicone tubing used in bioprocessing and pharmaceutical manufacturing applications. The threaded pitch can be calibrated to 2 mm per turn to minimize flow path turbulence. Available in 1/4" (6.4 mm) and 1" (12.7 mm), BioValve® is perfect for precise operation. The valves can be SIP repeatedly, and they can also be autoclaved at 134°C for 5 minutes.

**Specifications:**

**Materials:**
- Glass reinforced nylon 66
- USP Class VI certified

**Sizes:**
- 1/4" (6.4 mm) to 1" (12.7 mm) OD

**Maximum Operating Pressure:**
- 150 psig.

**Maximum Cumulative Gamma Dose:**
- 40 kiloGrays

**VBV0500NW**
Pinch Valve, Mini, Glass Reinforced White Nylon, 1/4" (6.4 mm) to 1/2" (12.7 mm) Tubing OD

**VBV1000NW**
Pinch Valve, Maxi, Glass Reinforced White Nylon, 1/2" (12.7 mm) to 1" (25.4 mm) Tubing OD
The SF Series sanitary fittings are based on design concepts calling for a heavy-duty part with superior side load strength, while providing superior flow-through characteristics, making them the connectors of choice for single-use bioprocesses. Pharmaceutical professionals find these plastic fittings offer all the benefits of disposable parts while offering performance capabilities not found in earlier versions of flanged fittings.

Need Samples for Evaluation?

You can call to request most of our standard product in quantities of 5, or less, for free application evaluation.

+1 (970) 267-5200
Toll Free: (888) 404-5837

SFMN655 (-6005 -J1A)
Sanitary Fitting, Mini Flange 3/4" to 600 Series Barb, 1/4" (6.4 mm) Tubing ID

SFMN670 (-6005 -J1A)
Sanitary Fitting, Mini Flange 3/4" to 600 Series Barb, 3/8" (9.5 mm) Tubing ID

SFMN680 (-6005 -J1A)
Sanitary Fitting, Mini Flange 3/4" to 600 Series Barb, 1/2" (12.7 mm) Tubing ID

SFMN6100 (-6005 -J1A)
Sanitary Fitting, Mini Flange 3/4" to 600 Series Barb, 3/4" (19.0 mm) Tubing ID

SFMNC (-6005 -J1A)
Sanitary Fitting, Mini Cap 3/4"
Features & Benefits:

- Animal-free materials
- No BSE documentation required
- Radiused flow surfaces
  - Smooth uninterrupted flow
- Mini & Maxi sizes
  - Easy to retrofit current operations & works with commercially available biopharm clamps
- No particulate build-up
  - Interior surface controlled to 15 Ra microinch

Specifications:

**Materials:**
- Animal-Free Polypropylene, Natural PVDF

**Tubing ID Sizes:**
- 1/4", 3/8", 1/2", 3/4", 1"

**Leak Resistance:**
- Tested at 80 psi air under water for 90 seconds

**Tubing Removal Force:**
- 1/4" PP with C-Flex® shore A tubing: 21 lbs.
- 1/2" PP with C-Flex® shore A tubing: 89 lbs.
- 1" PP with C-Flex® shore A tubing: 121 lbs.

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**SFMX655 (-6005 -J1A)**
Sanitary Fitting, Maxi Flange 1-1/2" to 600 Series Barb, 1/4" (6.4 mm) Tubing ID

**SFMX670 (-6005 -J1A)**
Sanitary Fitting, Maxi Flange 1-1/2" to 600 Series Barb, 3/8" (9.5 mm) Tubing ID

**SFMX680 (-6005 -J1A)**
Sanitary Fitting, Maxi Flange 1-1/2" to 600 Series Barb, 1/2" (12.7 mm) Tubing ID

**SFMX6100 (-6005 -J1A)**
Sanitary Fitting, Maxi Flange 1-1/2" to 600 Series Barb, 3/4" (19.0 mm) Tubing ID

**SFMX6110 (-6005 -J1A)**
Sanitary Fitting, Maxi Flange 1-1/2" to 600 Series Barb, 1" (25.4 mm) Tubing ID

**SFMXC (-6005 -J1A)**
Sanitary Fitting, Maxi Cap 1-1/2"
SF Series Instrument Tees

SF Series Instrument Tees work well with existing pharmaceutical instrumentation and are available in 1/2” and 1” tubing IDs. Critical to a successful single-use implementation, the fittings work for instrument gauges, fluid transfer, and filtration applications. The configuration is a standard 1.5” TC style interface on the instrument side and tee style for the fluid path. The fittings also utilize Nordson MEDICAL’s popular 600 series barb, which is ideally suited for silicone and TPE tubing. Constructed of either Nordson MEDICAL’s standard polyethylene resin or as demand warrants, RENOLIT SOLMED Granuflex 4301 resin, the instrument tees utilize materials found in many single-use bags being used around the world.

Part Drawings Online!

Nordson MEDICAL provides dimensional drawings available for download for all of its fittings. www.nordsonmedical.com

Technical Assistance

Trying to choose the correct part? Need more material information than is published in this catalog? Call Nordson MEDICAL Technical Support at (970) 267-5200.

G40GG1-PX-150
Gauge Guard Isolator Gasket, 1.5”, Platinum-Cured Silicone

A Quality Stainless Steel Alternative:

SF Series Instrument Tees ship with an optional isolator that system integrators and assembly houses can heat seal into the TC side. Adding one of Nordson MEDICAL’s end caps and a PharmaLok™ Easy-Open Clamp completes the assembly and makes it ready for sterilization and shipment to end user facilities.
Features & Benefits:

- Works with existing pharmaceutical instrumentation
- Single-use technology
- ASME BPE compliant interface on the instrument side
- Tee style for the fluid path
- 600 series barb
- Common industry materials

Specifications:

Materials:

- Animal-Free Polyethylene
- RENOLIT SOLMED Granuflex 4301 resin

Tubing Sizes:

- 1/2" and 1" tubing IDs

Configuration:

- 1.5" TC style
Nordson MEDICAL’s gasket material options include Class VI compliant PTFE/EPDM and platinum-cured silicone in sizes that fit the 3/4” Mini Flange, 1-1/2” Maxi Flange, 2” Flange, and 3” Flange. Keeping customer requirements in mind, these components were manufactured for applications requiring the highest sanitary standards and chemical purity.

Tuf-flex® sanitary gaskets are unitized and will maintain ID without re-torquing or leaking.
**Features & Benefits:**

- Class VI compliant materials
- 100% virgin raw materials & colorants
- Excellent wear performance
- Maintains seal integrity
- Complete material traceability

**Specifications:**

**Materials:**

- PTFE/EPDM
- Platinum-cured silicone

**Gasket Sizes:**

- 3/4" (19.0 mm) to 3" (76.2 mm)

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**G424TRX-0200**
Molded Gasket for 2" Flange Fittings, Platinum-Cured Silicone

**G40RX-PX-0250**
Molded Gasket for 2.5" Flange Fittings, Platinum-Cured Silicone

**G40GG1-PX-150**
Gauge Guard Isolator Gasket, 1.5", Platinum-Cured Silicone
GASKETS

Nordson MEDICAL’s gasket material options include Class VI compliant PTFE/EPDM and platinum-cured silicone in sizes that fit the 3/4” Mini Flange, 1-1/2” Maxi Flange, 2” Flange, and 3” Flange. Keeping customer requirements in mind, these components were manufactured for applications requiring the highest sanitary standards and chemical purity.

Tuf-flex® sanitary gaskets are unitized and will maintain ID without re-torquing or leaking.
Specifications:

Materials:
- PTFE/EPDM
- Platinum-cured silicone

Gasket Sizes:
- 3/4” (19.0 mm) to 3” (76.2 mm)

Features & Benefits:

- Class VI compliant materials
- 100% virgin raw materials & colorants
- Excellent wear performance
- Maintains seal integrity
- Complete material traceability
BAG
Ports

Nordson MEDICAL’s high tech series of bag ports offers a variety of benefits to the biopharmaceutical industry. Value Pharma™ resin features animal derivative free qualification, USP Class VI certification, and the guarantee of heat sealing and conformance with polyethylene bags, and also provides a strong, 24-hour resistance to alcohol stress cracking. RENOLIT SOLMED Granuflex 4301 resin demonstrates lower leachable levels and high purity. The most notable of the bag ports’ specifications are the parabolic lead and the alignment ribs. These two features, respectively, reduce the amount of time it takes to drain a bag by up to 24 percent and improve flow dynamics through the port.

SFBP630 (-VP1 -CM056)
Bag Port with 600 Series Barb, Value Pharma™ Resin, 1/8” (3.2 mm) Tubing ID

SFBP655 (-VP1 -CM056)
Bag Port with 600 Series Barb, Value Pharma™ Resin, Granuflex Polyethylene, 1/4” (6.4 mm) Tubing ID

SFBP670 (-VP1 -CM056)
Bag Port with 600 Series Barb, Value Pharma™ Resin, 3/8” (9.5 mm) Tubing ID

SFBP680 (-VP1 -CM056)
Bag Port with 600 Series Barb, Value Pharma™ Resin, Granuflex Polyethylene, 1/2” (12.7 mm) Tubing ID

SFBP6100 (-VP1 -CM056)
Bag Port with 600 Series Barb, Value Pharma™ Resin, Granuflex Polyethylene, 3/4” (19.0 mm) Tubing ID

SFBP6110 (-VP1 -CM056)
Bag Port with 600 Series Barb, Value Pharma™ Resin, Granuflex Polyethylene, 1” (25.4 mm) Tubing ID
Features & Benefits:

- Compliant to ASME BPE ferrule specifications
- Works with leading industry single-use bags
- Parabolic lead
  - Reduces the time it takes to drain a bag by 17% to 24%
  - Similar results for both fluid and powder applications
- Alignment ribs
  - Improves fluid dynamics of flow through the port
- USP Class VI certification
- Resins ensure heat sealing with polyethylene bags

Specifications:

Materials:

- Value Pharma™ resin
  - Animal derivative free
  - Resistant to alcohol stress cracking
- RENOLIT SOLMED Granufflex 4301 resin
  - Animal derivative free
  - Demonstrates lower leachable levels & high purity

Barb Sizes:

- 1/8" (3.2 mm) to 1" (25.4 mm)

Sanitary TC Port Sizes:

- 1-1/2" (38.1 mm) and 3" (76.2 mm)

Flow Rate:

- 8.37 gallons per minute

SFBPF1 (-VP1 -CM056)
Bag Port with Ferrule Fitting to 1-1/2" TC Connection

SFBPF3 (-VP1 -CM056)
Bag Port with Ferrule Fitting to 3" TC Connection

SFM3C-001
Flat TC Style End Cap, Animal Free Polypropylene, 3", Works with SFBPF3.
Nordson MEDICAL offers the biomedical market opposing barb ports. The larger ports can be used in filling applications, and they are also ideally suited to work with sensors. Value Pharma™ resin features animal derivative free qualification, USP Class VI certification, and the guarantee of heat sealing and conformance with polyethylene bags. The resin also provides a strong, 24-hour resistance to alcohol stress cracking. RENOLIT SOLMED Granuflex 4301 resin demonstrates lower leachable levels and high purity.

**SFBP635/635 (-VP1 -CM056)**
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, 3/16" (4.8 mm) Tubing ID

**SFBP655/655 (-VP1 -CM056)**
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, Granuflex Polyethylene, 1/4" (6.4 mm) Tubing ID

**SFBP670/670 (-VP1 -CM056)**
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, 3/8" (9.5 mm) Tubing ID
**Features & Benefits:**

- Easy to heat seal into film material
- Can be used in filling applications
- Works great with silicone & TPE style tubing
- Better tube retention
- 600 Series barb sizes
- Animal-free polyethylene
- Materials meet USP Class VI criteria

**Specifications:**

**Materials:**

- Value Pharma™ resin
  - Animal derivative free
  - Resistant to alcohol stress cracking
- RENOLIT SOLMED Granuflex 4301 resin
  - Animal derivative free
  - Demonstrates lower leachable levels & high purity

**Tubing Sizes:**

- 3/16” (4.8 mm) to 3/4” (19.0 mm)

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**SFBP680/680 (-VP1 -CM056)**
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, 1/2” (12.7 mm) Tubing ID

**SFBP6100/6100 (-VP1 -CM056)**
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, 3/4” (19.0 mm) Tubing ID
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16" (1.6 mm) to 1" (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

### Straight Through Fittings

**Reference Part Shown: N670**

- **N600 (-1 -2 -6005 -9 -9002 -J1A)**: Straight Through Connector with Classic Series Barb, 1/4" (6.4 mm) Tubing ID
- **N065 (-1 -2 -6005 -9 -J1A)**: Straight Through Connector with 500 Series Barb, 5/16" (8.0 mm) Tubing ID
- **N055 (-1 -2 -6005 -9 -J1A)**: Straight Through Connector with 500 Series Barb, 1/4" (6.4 mm) Tubing ID
- **N070 (-0 -6005 -9)**: Straight Through Connector with 500 Series Barb, 3/8" (9.5 mm) Tubing ID
- **N670 (-6005 -9 -J1A)**: Straight Through Connector with 600 Series Barb, 3/8" (9.5 mm) Tubing ID
- **N080 (-0 -6005 -9)**: Straight Through Connector with 500 Series Barb, 1/2" (12.7 mm) Tubing ID
- **N680 (-6005 -9 -J1A)**: Straight Through Connector with 600 Series Barb, 1/2" (12.7 mm) Tubing ID
- **N970 (-9)**: Straight Through Connector with 900 Series Barb, 3/8" (9.5 mm) Tubing ID
- **N975 (-9)**: Straight Through Connector with 900 Series Barb, 1/2" (12.7 mm) Tubing ID
Due to size, we are not able to display all large Tube-to-Tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

**Custom Assembly**

We produce standard components to fit your current assemblies and devices, but we also provide custom solutions by applying a variety of assembly options, such as joining fittings, connectors, filters, and other components to tubing. From systems using a single fitting to complex configurations utilizing various components, we can design complete assemblies to your requirements.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Series Barb</th>
<th>Tubing ID</th>
</tr>
</thead>
<tbody>
<tr>
<td>N090 (-0 -6005 -9)</td>
<td>Straight Through Connector</td>
<td>5/8&quot; (16.0 mm)</td>
<td>500 Series Barb</td>
</tr>
<tr>
<td>N690 (-0 -6005 -9)</td>
<td>Straight Through Connector</td>
<td>5/8&quot; (16.0 mm)</td>
<td>600 Series Barb</td>
</tr>
<tr>
<td>N100 (-0 -6005)</td>
<td>Straight Through Connector</td>
<td>3/4&quot; (19.0 mm)</td>
<td>500 Series Barb</td>
</tr>
<tr>
<td>N6100 (-6005)</td>
<td>Straight Through Connector</td>
<td>3/4&quot; (19.0 mm)</td>
<td>600 Series Barb</td>
</tr>
<tr>
<td>N110 (-0 -6005)</td>
<td>Straight Through Connector</td>
<td>1&quot; (25.4 mm)</td>
<td>500 Series Barb</td>
</tr>
<tr>
<td>N6110 (-6005)</td>
<td>Straight Through Connector</td>
<td>1&quot; (25.4 mm)</td>
<td>600 Series Barb</td>
</tr>
</tbody>
</table>
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16" (1.6 mm) to 1" (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

**Reference Part Shown: N070/13**

**3060 (-1 -2 -6005 -9 -J1A -J1A2)**
Straight Through Reduction Connector with Classic Series Barb, 1/4" (6.4 mm) and 1/8" (3.2 mm) Tubing ID

**N055/013 (-1 -2 -6005 -9 -J1A)**
Straight Through Reduction Connector with 500 Series Barb, 1/4" (6.4 mm) and 1/8" (3.2 mm) Tubing ID

**4060 (-1 -2 -6005 -9 -J1A)**
Straight Through Reduction Connector with Classic Series Barb, 1/4" (6.4 mm) and 5/32" (4.0 mm) Tubing ID

**N055/025 (-1 -2 -6005 -9 -J1A)**
Straight Through Reduction Connector with 500 Series Barb, 1/4" (6.4 mm) and 5/32" (4.0 mm) Tubing ID

**5060 (-1 -2 -6005 -9 -9002 -J1A)**
Straight Through Reduction Connector with Classic Series Barb, 1/4" (6.4 mm) and 3/16" (4.8 mm) Tubing ID

**N055/035 (-1 -2 -6005 -9 -J1A)**
Straight Through Reduction Connector with 500 Series Barb, 1/4" (6.4 mm) and 3/16" (4.8 mm) Tubing ID

**N070/055 (-0 -6005 -9)**
Straight Through Reduction Connector with 500 Series Barb, 3/8" (9.5 mm) and 1/4" (6.4 mm) Tubing ID

**N065/025 (-1 -2 -6005 -9 -J1A)**
Straight Through Reduction Connector with 500 Series Barb, 5/16" (8.0 mm) and 5/32" (4.0 mm) Tubing ID

**N065/035 (-1 -2 -6005 -9 -J1A)**
Straight Through Reduction Connector with 500 Series Barb, 5/16" (8.0 mm) and 3/16" (4.8 mm) Tubing ID

**N070/055 (-0 -6005 -9)**
Straight Through Reduction Connector with 500 Series Barb, 3/8" (9.5 mm) and 1/4" (6.4 mm) Tubing ID

**N670/655 (-6005 -9 -J1A)**
Straight Through Reduction Connector with 600 Series Barb, 3/8" (9.5 mm) and 1/4" (6.4 mm) Tubing ID

**N080/055 (-0 -6005 -9)**
Straight Through Reduction Connector with 500 Series Barb, 1/2" (12.7 mm) and 1/4" (6.4 mm) Tubing ID

**N680/655 (-6005 -9 -J1A)**
Straight Through Reduction Connector with 600 Series Barb, 1/2" (12.7 mm) and 1/4" (6.4 mm) Tubing ID

**N080/070 (-0 -6005 -9)**
Straight Through Reduction Connector with 500 Series Barb, 1/2" (12.7 mm) and 3/8" (9.5 mm) Tubing ID
Due to size, we are not able to display all large Tube-to-Tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

**N680/670 (-6005 -9)**
Straight Through Reduction Connector with 600 Series Barb, 1/2" (12.7 mm) and 3/8" (9.5 mm) Tubing ID

**N090/055 (-0 -6005)**
Straight Through Reduction Connector with 500 Series Barb, 5/8" (16.0 mm) and 1/4" (6.4 mm) Tubing ID

**N690/655 (-6005 -9)**
Straight Through Reduction Connector with 600 Series Barb, 5/8" (16.0 mm) and 1/4" (6.4 mm) Tubing ID

**N090/070 (-0 -6005)**
Straight Through Reduction Connector with 500 Series Barb, 5/8" (16.0 mm) and 3/8" (9.5 mm) Tubing ID

**N690/670 (-6005 -9)**
Straight Through Reduction Connector with 600 Series Barb, 5/8" (16.0 mm) and 3/8" (9.5 mm) Tubing ID

**N6100/670 (-6005)**
Straight Through Reduction Connector with 600 Series Barb, 3/4" (19.0 mm) and 3/8" (9.5 mm) Tubing ID

**N100/080 (-0 -6005)**
Straight Through Reduction Connector with 500 Series Barb, 3/4" (19.0 mm) and 1/2" (12.7 mm) Tubing ID

**N6100/680 (-6005)**
Straight Through Reduction Connector with 600 Series Barb, 3/4" (19.0 mm) and 1/2" (12.7 mm) Tubing ID

**N6110/6100 (-6005 -9)**
Straight Through Reduction Connector with 600 Series Barb, 1" (25.4 mm) and 3/4" (19.0 mm) Tubing ID

**N110/100 (-0 -6005)**
Straight Through Reduction Connector with 500 Series Barb, 1" (25.4 mm) and 3/4" (19.0 mm) Tubing ID

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**Need it Fast?**

You can order any of our 5,000+ parts online now with no order $ minimums, 24 hours a day, 7 days a week! www.nordsonmedical.com
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16" (1.6 mm) to 1" (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

### Elbow Fittings

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>L070 (-0 -6005)</td>
<td>Elbow Connector with 500 Series Barb, 3/8&quot; (9.5 mm) Tubing ID</td>
</tr>
<tr>
<td>L075 (-9)</td>
<td>Elbow Connector with 900 Series Barb, 3/8&quot; (9.5 mm) Tubing ID</td>
</tr>
<tr>
<td>L080 (-0 -6005)</td>
<td>Elbow Connector with 500 Series Barb, 1/2&quot; (12.7 mm) Tubing ID</td>
</tr>
<tr>
<td>L60 (-1 -2 -6005 -J1A)</td>
<td>Elbow Connector with Classic Series Barb, 1/4&quot; (6.4 mm) Tubing ID</td>
</tr>
<tr>
<td>L090 (-0 -6005)</td>
<td>Elbow Connector with 500 Series Barb, 5/8&quot; (16.0 mm) Tubing ID</td>
</tr>
<tr>
<td>L100 (-0 -6005)</td>
<td>Elbow Connector with 500 Series Barb, 3/4&quot; (19.0 mm) Tubing ID</td>
</tr>
<tr>
<td>L110 (-0 -6005)</td>
<td>Elbow Connector with 500 Series Barb, 1&quot; (25.4 mm) Tubing ID</td>
</tr>
<tr>
<td>L6110 (-6005)</td>
<td>Elbow Connector with 600 Series Barb, 1&quot; (25.4 mm) Tubing ID</td>
</tr>
<tr>
<td>CF494 (-6005)</td>
<td>Low-Profile Elbow Connector with Custom 600 Series Barb, 1&quot; (25.4 mm) Tubing ID</td>
</tr>
</tbody>
</table>

### Need More Details?

Part drawings, minimum order quantities, and CAD requests can be found online at [www.nordsonmedical.com](http://www.nordsonmedical.com).
Due to size, we are not able to display all large Tube-to-Tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

Elbow Reducer Fittings

Reference Part Shown: L070/055

L070/055 (-0 -6005)  
Elbow Reduction Connector with 500 Series Barb, 3/8" (9.5 mm) and 1/4" (6.4 mm) Tubing ID

L080/070 (-0 -6005)  
Elbow Reduction Connector with 500 Series Barb, 1/2" (12.7 mm) and 3/8" (9.5 mm) Tubing ID

L100/080 (-0 -6005)  
Elbow Reduction Connector with 500 Series Barb, 3/4" (19.0 mm) and 1/2" (12.7 mm) Tubing ID

L110/100 (-0 -6005)  
Elbow Reduction Connector with 500 Series Barb, 1" (25.4 mm) and 3/4" (19.0 mm) Tubing ID

Press-In Plugs

Reference Part Shown: PIP090

PIP60 (-1 -2 -6005 -J1A)  
Press-In Plug with Classic Series Barb, 1/4" (6.4 mm) Tubing ID

PIP070 (-0 -6005)  
Press-In Plug with 500 Series Barb, 3/8" (9.5 mm) Tubing ID

PIP670 (-6005)  
Press-In Plug with 600 Series Barb, 3/8" (9.5 mm) Tubing ID

PIP080 (-6005)  
Press-In Plug with 500 Series Barb, 1/2" (12.7 mm) Tubing ID

PIP680 (-6005)  
Press-In Plug with 600 Series Barb, 1/2" (12.7 mm) Tubing ID

PIP090 (-6005)  
Press-In Plug with 500 Series Barb, 5/8" (16.0 mm) Tubing ID

PIP6100 (-6005)  
Press-In Plug with 600 Series Barb, 5/8" (16.0 mm) Tubing ID

PIP6110 (-6005)  
Press-In Plug with 600 Series Barb, 1" (25.4 mm) Tubing ID
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Tee Fittings

Reference Part Shown: T070

T070 (-0 -6005 -9)  
Tee Connector with 500 Series Barb,  
3/8" (9.5 mm) Tubing ID

T670 (-1 -6005 -9 -J1A)  
Tee Connector with 600 Series Barb,  
3/8" (9.5 mm) Tubing ID

T970 (-9)  
Tee Connector with 900 Series Barb,  
3/8" (9.5 mm) Tubing ID

T6100 (-6005)  
Tee Connector with 600 Series Barb,  
5/8" (16.0 mm) Tubing ID

T100 (-0 -6005 -9)  
Tee Connector with 500 Series Barb,  
3/4" (19.0 mm) Tubing ID

T975 (-9)  
Tee Connector with 900 Series Barb,  
1/2" (12.7 mm) Tubing ID

T690 (-6005 -9)  
Tee Connector with 600 Series Barb,  
5/8" (16.0 mm) Tubing ID

T080 (-0 -6005 -9)  
Tee Connector with 500 Series Barb,  
1/2" (12.7 mm) Tubing ID

T6110 (-6005)  
Tee Connector with 600 Series Barb,  
1" (25.4 mm) Tubing ID

T680 (-6005 -9 -J1A)  
Tee Connector with 600 Series Barb,  
1/2" (12.7 mm) Tubing ID
Tee Reducer Fittings

T070/055 (-0 -6005 -9)
Tee Reduction Connector with 500 Series Barbs, 3/8" (9.5 mm) and 1/4" (6.4 mm) Tubing ID

T070/055 (-0 -6005 -9 -J1A)
Tee Reduction Connector with 500 Series Barbs, 3/8" (9.5 mm) and 1/4" (6.4 mm) Tubing ID

T670/655 (-6005)
Tee Reduction Connector with 600 Series Barb, 3/8" (9.5 mm) and 1/4" (6.4 mm) Tubing ID

T680/655 (-6005)
Tee Reduction Connector with 600 Series Barb, 1/2" (12.7 mm) and 3/8" (9.5 mm) Tubing ID

T110/100 (-0 -6005)
Tee Reduction Connector with 600 Series Barb, 1" (25.4 mm) and 3/4" (19.0 mm) Tubing ID

T6110/6100 (-6005)
Tee Reduction Connector with 600 Series Barb, 1" (25.4 mm) and 3/4" (19.0 mm) Tubing ID

Reference Part Shown: T070/055

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**Multiport Fittings**

4PX655 (-6005)
Four-Port Cross Style Manifold with 600 Series Barb, 1/4" (6.4 mm) Tubing ID

4PX670 (-6005)
Four-Port Cross Style Manifold with 600 Series Barb, 3/8" (9.5 mm) Tubing ID

Reference Part Shown: 4PX655

4PX680 (-6005)
Four-Port Cross Style Manifold with 600 Series Barb, 1/2" (12.7 mm) Tubing ID

**Multiport Reducer Fittings**

4PX670/655 (-6005)
Four-Port Cross Style Manifold with 600 Series Barb, 3/8" (9.5 mm) and 1/4" (6.4 mm) Tubing ID

Reference Part Shown: 4PX670/655

4PX680/670 (-6005)
Four-Port Cross Style Manifold with 600 Series Barb, 1/2" (12.7 mm) and 3/8" (9.5 mm) Tubing ID
Nordson MEDICAL's luer tapers are made to the ISO 594-1 and ISO 594-2 standards, and may be connected to other luers meeting these ISO standards. Please test your application to verify the performance of the interconnection. Nordson MEDICAL's luer fittings come in over 100 configurations and several materials for the device designer, joining tubing from 1/16” (1.6 mm) ID to 1/4” (6.4 mm) ID.

Due to space considerations, we only show a subset of our luer product family. To see the full line, please visit www.nordsonmedical.com.

**LUER Fittings**

**MLRL055 (-1 -6005 -9)**
Male Luer to 500 Series Barb, 1/4” (6.4 mm) Tubing ID
(May be used with separate rotating lock ring: FSLLR)

**MRL055 (-1 -6005 -9)**
Male Luer to 500 Series Barb, 1/4” (6.4 mm) Tubing ID
(May be used with separate stationary lock ring: FSLLR)

**MLSL055 (-1 -6005 -9)**
Male Luer to 500 Series Barb, 1/4” (6.4 mm) Tubing ID
(May be used with separate stationary lock ring: FSLLR)

**FTLL055 (-1 -2 -3 -4 -5 -6005 -6012 -9 -9002)**
Female Luer Thread Style to 500 Series Barb,
1/4” (6.4 mm) Tubing ID

**MTLL055 (-1 -2 -3 -4 -06 -6005 -07 -9 -9002)**
Male Luer Integral Lock Ring to 500 Series Barb,
1/4” (6.4 mm) Tubing ID

**MTLL360 (-1 -2 -6005 -6012 -9 -9002 -J1A)**
Male Luer Integral Lock Ring to 300 Series Barb,
1/4” (6.4 mm) Tubing ID

**FSLR (-1 -2 -3 -4 -5 -6005 -6012 -9 -9002)**
Finger Snap Luer Lock Ring

**FTLL360 (-1 -3 -5 -6005 -6012 -9 -9002 -J1A)**
Female Luer Thread Style to 300 Series Barb,
1/4” (6.4 mm) Tubing ID
**Features & Benefits:**
- Published ISO design standard
  - Well understood worldwide
  - Often assures interconnections without the need to retrofit
- Rotating lock permits tube positioning prior to tightening
  - Minimizes twisting & kinking of tubing
- Tapered cone seal
- Available in several materials & configurations
- Inexpensive & easy to use

**Specifications:**

**Tubing Sizes:**
- 1/16" (1.6 mm) to 1/4" (6.4 mm)

**Standards Compliant:**
- ISO 594-1 and ISO 594-2 standards

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It’s a Lock with Nordson MEDICAL!

Our MLRL and MLSL Series of fittings can be used both as a slip luer or as a locking luer with the addition of our FSLLR luer lock ring, which allows color coding without flow path contact. Our MLSL/FSLLR combination results in a stationary lock ring. Use a combination of MLRL and FSLLR to create a color coded rotating lock ring.

The MLRL allows FSLLR/lock ring rotation

The MLSL has flanges which lock into the FSLLR, preventing rotation

Used together, you can create a color coded male luer with lock ring

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Looking for Something Different?

Most of our best product ideas have come from you, our customers. While we pride ourselves on our extensive product offering, we recognize that your needs are ever-changing and that our products, too, must adapt to your needs.

If there’s a new product you think Nordson MEDICAL should make, please send us an email at designcenter@nordsonmedical.com describing your product concept in as much detail as you desire. We will contact you with any questions, and who knows - the next catalog edition could include products YOU told us to build.
Nordson MEDICAL offers cost efficient needlefree swabable valves featuring higher flow rates, low priming volumes, and a straight through design for unobstructed flow. The valves don’t require caps, and the septum surface can be easily disinfected. Designed for the injection and aspiration of fluids, particularly for sampling applications, the hermetic septum seal reduces the risk of biofilm formation and contamination. Available in widely used polycarbonate and copolyester materials, these valves are compatible with industry standard luer syringes and connectors, validating them as an efficient component solution for the OEM market.

**NV Series**

**Needlefree Swabable Valves**

NVFMLLLCP
Swabable Straight Valve, Female Luer to Male Luer Lock, Copolyester

NVFMLLS-001
Swabable Straight Valve, Female Luer to Male Luer Lock, Polycarbonate

NVFY01PC
Swabable "Y" Valve, Female Luer Y Port to 4.01 mm Tube Sockets, Polycarbonate

NVFMLPCB
Bondable Valve, Female Luer to Male Luer Slip, Blue Cap, Polycarbonate

NVFMLLLPC
Swabable Straight Valve, Female Luer to Male Luer Lock, Polycarbonate

NVFY36PC
Swabable "Y" Valve, Female Luer Y Port to 3.6 mm Tube Sockets, Polycarbonate

NVFY42S-001
Swabable "Y" Valve, Female Luer Y Port to 4.2 mm Bondable Sockets, Polycarbonate

NVFBGPC
Swabable Bag Valve, Female Luer to Bag Access Port, Polycarbonate

NVFMLLL-001
Luer Activated Straight Valve, Female Luer to Male Luer Lock, Polycarbonate

NVFY401CP
Swabable "Y" Valve, Female Luer Y Port to 4.01 mm Tube Sockets, Copolyester

NVFMLPC
Bondable Valve, Female Luer to Male Luer Slip, Polycarbonate

NVFBV60PC
Swabable Break-Off Valve, Female Luer to Break Off 6.0 mm Port, Polycarbonate
Features & Benefits:

- Valve stems & bodies securely mate with standard luer syringes & connectors
- Several configurations that are easy to customize
- Normally closed system to reduce the risk of infection
- Low priming volume & high flow rates
- Straight through design for unobstructed flow
- Gamma radiation stable & EtO compatible
- Not made with natural rubber latex or DEHP

Non-Sterile Medical Device:

The NV Series products are shipped bulk, non-sterile and are single use components requiring further processing (e.g. assembly, packaging, sterilization) before clinical use. The buyer is responsible for determining effects of processing/multiple usage on these components, appropriateness of the component in the final application, and pre/post shelf life.
SCV Series
Single Check Valves

SCV Series check valves control directional flow to help prevent backflow. Products are available in various configurations, materials, and end fittings. The valves feature low priming volume, ease of removing air bubbles during priming and operate in any spatial orientation. All products feature DEHP- and latex-free silicone diaphragms and all materials of construction satisfy USP Class VI and ISO 10993 criteria. SCV Series products are offered in three different materials, MABS, SAN, and polycarbonate, all featuring a patented silicone diaphragm. Several different end fittings are available, including tubing pockets, tubing sockets, and male and female luer fitting ends.

SCV06252
Check Valve, Female Locking Luer to Male Locking Luer, Clear Transparent SAN and Blue Transparent SAN with Silicone Diaphragm
Cracking Pressure: 2.9 +/- 0.725 psig
Max. Back Pressure: 304.5 psig
Flow Rate with Glucose: 150 ml/min

SCV23050
Check Valve, Female Locking Luer to Male Locking Luer, Clear SAN with Silicone Diaphragm
Cracking Pressure: ≤ 0.174 psig
Max. Back Pressure: 87.023 psig
Flow Rate: 90 ml/min

SCV06397
High Flow Check Valve, Pocket for .346" (8.8 mm) OD Tubing to Pocket for .346" (8.8 mm) OD Tubing, Clear MABS with Silicone Diaphragm
Cracking Pressure: ≤ 0.290 psig
Max. Back Pressure: 14.500 psig
Flow Rate: 1000 ml/min

VPS5401068N
Check Valve, Male/Female Luer, 1/4 psi Inlet Cracking Pressure, Polycarbonate with Silicone Disc
Max. Back Pressure: 30 psig
Flow Rate: 420 ml/min at 1 M head

SCV06398
High Flow Check Valve, Pocket for .268" (6.8 mm) OD Tubing to Pocket for .268" (6.8 mm) OD Tubing, Clear MABS with Silicone Diaphragm
Cracking Pressure: ≤ 0.290 psig
Max. Back Pressure: 14.500 psig
Flow Rate: 1000 ml/min

VPS5401036SN
Reflux Check Valve, Male/Female Luer, opens at 284 mmHg, Polycarbonate with Silicone Disc
Max. Back Pressure: 45 psig
Flow Rate: 350 ml/min at 1 M head
Nordson MEDICAL’s unique DCV Series bi-directional double check valve is designed to transfer clean fluid from a supply vessel to a use site. The fluid supply vessel is connected to the valve supply port (chimney) using a luer connection or tubing. The fluid is withdrawn from the supply vessel by a syringe or other device connected to the aspiration port. When the syringe is compressed the fluid is then transferred, through the exit port, to the use site without adulterating the fluid. DCV Series bi-directional valves are produced in polycarbonate resin using a silicone diaphragm, with two available inlet ports connecting to the female luer aspiration and male luer discharge ports.

**DCV Series Double Check Valves**

**DCV115**
Double Check Valve, Tubing Pocket Chimney Port, Rotating Luer Lock Exit Port, Radiation-Stable Polycarbonate with Biomed Grade Silicone Diaphragm, Cracking Pressure: 2-5 psi

**Step 1:** Clean Fluid Drawn Into Syringe

**Step 2:** Clean Fluid Expelled to Use Site

**DCV125**
Double Check Valve, Female Luer Chimney Port, Rotating Luer Lock Exit Port, Radiation-Stable Polycarbonate with Biomed Grade Silicone Diaphragm, Cracking Pressure: 2-5 psi

Minimum order quantities may apply. Volume pricing may be available, quantities vary.
SCV Series Barbed Check Valves

SCV Series barbed check valves were developed to provide a reliable mechanical connection and simplify tubing assemblies that often require multiple parts needed for in-line check valves. The valves feature 3/32” (2.4 mm) and 1/8” (3.2 mm) single barb ends in barb to barb straight through, reducing, and barb to male/female luer configurations. Barbed check valves reduce the risk of contamination and feature more precise, lower crack pressures and higher flow rates. They are ideal for medical device designers focused on bioprocessing, infusion, drainage and irrigation applications.

SCV67220
Check Valve, 200 Series Barbs, 3/32” (2.4 mm) ID Tubing x 3/32” (2.4 mm) ID Tubing, White and Clear MABS with Silicone Diaphragm

Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 116.030 psig
Flow Rate: ≥ 150 ml/min

SCV67220/230
Check Valve, 200 Series Barbs, 3/32” (2.4 mm) ID Tubing x 1/8” (3.2 mm) ID Tubing, White and Clear MABS with Silicone Diaphragm

Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 116.030 psig
Flow Rate: ≥ 150 ml/min

SCV67FL/220
Check Valve, 200 Series Barb, 3/32” (2.4 mm) ID Tubing x Female Luer Thread Style, White SAN and Clear MABS with Silicone Diaphragm

Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 116.030 psig
Flow Rate: ≥ 150 ml/min

SCV67220/ML
Check Valve, Male Locking Luer x 200 Series Barb, 3/32” (2.4 mm) ID Tubing, White SAN and Clear MABS with Silicone Diaphragm

Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 116.030 psig
Flow Rate: ≥ 150 ml/min
Features & Benefits:

- Materials meet USP Class VI and ISO 10993 criteria
- DEHP- and latex-free silicone diaphragms
- All products are suitable for EtO or gamma sterilization
- Several connection configurations and materials
- Air bubbles completely removable during priming
- Operate in any spatial orientation

Specifications:

- Materials:
  - Housing - MABS and SAN
  - Diaphragm - Latex-Free Silicone
- Cracking Pressure:
  - \( \leq 6 \text{ mBar} \ (\leq 0.087 \text{ psig}) \)
- Max. Back Pressure:
  - 8 Bar (116.030 psig)
- Flow Rate (Water):
  - \( \geq 150 \text{ ml/min} \ (\geq 0.0396 \text{ gal/min}) \)

SCV67230
Check Valve, 200 Series Barbs, 1/8" (3.2 mm) ID Tubing x 1/8" (3.2 mm) ID Tubing, White and Clear MABS with Silicone Diaphragm

Cracking Pressure: \( \leq 0.087 \text{ psig} \)
Max. Back Pressure: 116.030 psig
Flow Rate: \( \geq 150 \text{ ml/min} \)

SCV67FL/230
Check Valve, 200 Series Barb, 1/8" (3.2 mm) ID Tubing x Female Luer Thread Style, White SAN and Clear MABS with Silicone Diaphragm

Cracking Pressure: \( \leq 0.087 \text{ psig} \)
Max. Back Pressure: 116.030 psig
Flow Rate: \( \geq 150 \text{ ml/min} \)

SCV67230/220
Check Valve, Barb for 1/8" (3.2 mm) x 3/32" (2.4 mm) ID Tubing, White and Clear MABS with Silicone Diaphragm

Cracking Pressure: \( \leq 0.087 \text{ psig} \)
Max. Back Pressure: 116.030 psig
Flow Rate: \( \geq 150 \text{ ml/min} \)

SCV67230/ML
Check Valve, Male Locking Luer x 200 Series Barb, 1/8" (3.2 mm) ID Tubing, White SAN and Clear MABS with Silicone Diaphragm

Cracking Pressure: \( \leq 0.087 \text{ psig} \)
Max. Back Pressure: 116.030 psig
Flow Rate: \( \geq 150 \text{ ml/min} \)
Nordson MEDICAL’s Divert™ Stopcocks are designed to easily control the flow of a liquid or gas through the use of an on/off diverter, and are available in three basic configurations – 1-way, 3-way, and 4-way. These chemically resistant stopcocks are available as standard or high flow and are offered in polycarbonate, PEI and nylon with HDPE diverters.

Divert™ Stopcocks bring efficiency, convenience, and practicality to your tubing applications. Nordson MEDICAL also offers custom solutions, including manifolds, ganged manifolds, and tubing assemblies.
Features & Benefits:

- Multiple configurations: 1-way, 3-way, 4-way
- Chemically resistant
- Not made with DEHP
- Diverter arrows that provide a clear indication of flow
- Custom solutions available, including manifolds, ganged manifolds, and tubing assemblies

Specifications:

Flow Options:
- Standard flow
- High flow

Materials:
- Polycarbonate
- PEI
- Nylon
- HDPE

FCHPFMR-005
1-Way High Pressure Stopcock, Female Luer to Male Luer with Luer Lock Ring, Clear Polycarbonate Body and Lock Ring, 2-Arrow Grey Color Acetal Diverter

VPB1000050N
1-Way Stopcock, Capped Male Luer Lock to Capped Female Thread Style, Polycarbonate Body, Polyethylene Handle

FCFFM-003
3-Way Stopcock, Female Luer to Female Luer to Bondable Socket, Clear Polycarbonate Body, 1-Arrow Natural HDPE Diverter

FCLBFMR-001
1-Way High Pressure Stopcock, Female Luer to Male Luer with Luer Lock Ring, Large Bore, Clear Polycarbonate Body and Lock Ring, 2-Arrow Natural HDPE Diverter

VPB1000055N
1-Way Stopcock, Male Slip Luer to Capped Female Thread Style, Polycarbonate Body, Polyethylene Handle

FCFFM-008
3-Way Stopcock, Female Luer to Female Luer to Male Luer, Clear Polycarbonate Body, 1-Arrow Natural HDPE Diverter

VP455980
1-Way Sterile Stopcock, Capped Male Luer Lock to Capped Female Thread Style, Polycarbonate Body, Polyethylene Handle

FCFFM-002
3-Way Stopcock, Female Luer to Female Luer to Bondable Socket, Clear Polycarbonate Body, 1-Arrow Red Color HDPE Diverter

FCFFM-009
3-Way Stopcock, Female Luer to Female Luer to Male Luer, Tinted Polycarbonate Body, 1-Arrow White HDPE Diverter
Nordson MEDICAL’s Divert™ Stopcocks are designed to easily control the flow of a liquid or gas through the use of an on/off diverter, and are available in three basic configurations – 1-way, 3-way, and 4-way. These chemically resistant stopcocks are available as standard or high flow and are offered in polycarbonate, PEI and nylon with HDPE diverters.

Divert™ Stopcocks bring efficiency, convenience, and practicality to your tubing applications. Nordson MEDICAL also offers custom solutions, including manifolds, ganged manifolds, and tubing assemblies.
Features & Benefits:

- Multiple configurations: 1-way, 3-way, 4-way
- Chemically resistant
- Not made with DEHP
- Diverter arrows that provide a clear indication of flow
- Custom solutions available, including manifolds, ganged manifolds, and tubing assemblies

Specifications:

Flow Options:
- Standard flow
- High flow

Materials:
- Polycarbonate
- PEI
- Nylon
- HDPE

FCLBFFM-003
3-Way High Flow Stopcock, Female Luer to Female Luer to Bondable Socket, Large Bore, Clear Polycarbonate Body, 1-Arrow Natural HDPE Diverter

VPB1000079N
3-Way Stopcock, (2) Capped Female Luer Thread Style and Capped Male Luer Lock, Polycarbonate Body, Polyethylene Handle

FC4LB3F-001
4-Way Stopcock, Female Luer on All Ports, Large Bore, Tinted Polycarbonate Body, 1-Arrow White HDPE Diverter

FCLBFFM-1A-003
3-Way High Flow Stopcock, Female Luer to Female Luer to Male Luer, Large Bore, Clear Polycarbonate Body, 1-Arrow Natural HDPE Diverter

VPB1000062N
3-Way Stopcock, (2) Female Luer Thread Style and Male Slip Luer, Polycarbonate Body, Polyethylene Handle

VPB1000099N
4-Way Stopcock, (2) Capped Female Luer Thread Style and Male Slip Luer, Polycarbonate Body, Polyethylene Handle

FCLBFFMR-1A-003
3-Way High Flow Stopcock, Female Luer to Female Luer to Male Luer with Luer Lock Ring, Large Bore, Clear Polycarbonate Body and Lock Ring, 1-Arrow Natural HDPE Diverter

FC4FFMR-001
4-Way Stopcock, Female Luer to Female Luer to Male Luer with Luer Lock Ring, Natural Nylon Body, Tinted Polycarbonate Lock Ring, 1-Arrow White HDPE Diverter

VPB1000110N
4-Way Stopcock, (2) Capped Female Luer Thread Style & Capped Male Luer Lock, Polycarbonate Body, Polyethylene Handle
SILICONE
Tubing

50 Shore A

Our silicone tubing is extruded from a low-volatile grade, platinum-cured compound that is ideal for critical applications in pharmaceutical, biotech, medical, food, and beverage industries.

Resin Grade & Technical Information:

This tubing is extruded and packaged in a Class 7 (Class 10,000) ISO-certified clean room. It has undergone extensive physical, chemical, and biological testing and meets USP Class VI, FDA CFR 177.2600, ISO 10993, European Pharmacopoeia 3.1.9, and 3-A standards. It is certified free of animal-derived ingredients and is certified by the National Sanitation Foundation for use in food equipment materials (NSF-51). It offers a temperature range use of -100°F (-73.3°C) to 400°F (204.4°C) and is sterilizable by autoclave or gamma irradiation.

Part Drawings Online!

Nordson MEDICAL provides dimensional drawings available for download for all of its fittings. www.nordsonmedical.com

Technical Assistance

Trying to choose the correct part? Need more material information than is published in this catalog? Call Nordson MEDICAL Technical Support at (970) 267-5200.

Dimensions (ID X OD X LGTH)

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<th>Dimensions</th>
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<td>1/16” X 1/8” X 50’</td>
</tr>
<tr>
<td>SILC7001422</td>
<td>1/16” X 3/16” X 500’</td>
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<tr>
<td>SILC7001280</td>
<td>5/64” X 9/64” X 50’</td>
</tr>
<tr>
<td>SILC7001424</td>
<td>1/8” X 1/4” X 500’</td>
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<tr>
<td>SILC7001657</td>
<td>1/8” X 1/4” X 50’</td>
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<tr>
<td>SILC7001839</td>
<td>5/32” X 9/32” X 100’</td>
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<tr>
<td>SILC7002203</td>
<td>1/4” X 3/8” X 50’</td>
</tr>
<tr>
<td>SILC7002593</td>
<td>3/8” X 5/8” X 50’</td>
</tr>
<tr>
<td>SILC7002775</td>
<td>1/2” X 3/4” X 50’</td>
</tr>
<tr>
<td>SILC7003139</td>
<td>3/4” X 1” X 50’</td>
</tr>
</tbody>
</table>
TPE Tubing

65 Shore A

Our Biopharmaceutical-grade thermoplastic elastomer (TPE) tubing is sterile weldable, heat sealable, moldable, and offers excellent life in peristaltic pumps. It is ideal for use in single-use processes for sampling, filling, and storage tubing set assemblies.

Resin Grade & Technical Information:

This tubing is made from FDA-approved ingredients, certified free of silicone oils and animal derived ingredients, and is sterilizable by autoclave or gamma irradiation. It meets various ISO and USP standards, including Class VI, as well as European Pharmacopoeia 3.2.2.1. It also offers excellent low absorption and permeability as compared to silicone tubing.

Custom Assembly

We produce standard components to fit your current assemblies and devices, but we also provide custom solutions by applying a variety of assembly options, such as joining fittings, connectors, filters, and other components to tubing. From systems using a single fitting to complex configurations utilizing various components, we can design complete assemblies to your requirements.

Dimensions (ID X OD X LGTH)

- AF7500077: 1/8" X 1/4" X 50'
- AF7500077D: 1/8" X 1/4" X 500'
- AF7500155: 3/16" X 5/16" X 50'
- AF7500311: 1/4" X 7/16" X 50'
- AF7500506: 3/8" X 5/8" X 50'
- AF7500584: 1/2" X 3/4" X 50'
- AF7500753: 3/4" X 1" X 50'
MEDICAL makes certain that you receive the preeminent and safest single-use components available to your business.

The bioprocessing market demands that suppliers be able to assure quality, streamline processes, and limit costs. Nordson MEDICAL makes certain that you receive the preeminent and safest single-use components available to your business.
Find the part numbers that enable you to select the most appropriate products for your particular application.
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Nordson MEDICAL prides itself in developing original designs and custom solutions. All products can be customized to meet your specific user requirements, as our experienced engineering and service teams understand today’s medical device markets. We are dedicated to exceeding your expectations.

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Custom Product Development & Design:

- Modular designs that allow for easy customization
- Concept & prototype development capabilities
- Research & development labs
- DFM part design
- CAD files - SolidWorks & FEA
- Solid modeling
- Use of Computational Fluid Dynamics (CFD) software

- 3-D printing & rapid prototyping
- Bench testing
- Verification & validation testing including sterilization, packaging, shelf life, and biocompatibility process validation
- Assembly & packaging
- Private labeling options

Minimum order quantities may apply • Volume pricing may be available, quantities vary
INDEX

Nordson MEDICAL maintains a comprehensive list of all material and regulatory information, enabling you to select the most appropriate products for your particular application. With a solid reputation for quality, service and reliability, Nordson MEDICAL can provide the detailed support you need from idea to market. Our global regulatory and registration expertise is at your service.

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Contact us to learn more about our bioprocessing capabilities.
TEL: +1 (970) 267-5200
TOLL FREE in USA: (888) 404-5837
www.nordsonmedical.com

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About Nordson MEDICAL

Nordson MEDICAL is a global integrated solutions partner with more than 30 years of experience in design, engineering, and manufacturing of complex medical devices and components. Nordson MEDICAL specializes in components and services used in interventional and minimally invasive surgical products including catheters, balloons, extrusions, polyimide and composite tubing, heat shrink tubing, reinforced shafts, cleanroom injection molding, and finished device assembly and packaging. Visit Nordson MEDICAL at nordsonmedical.com.