VALUE PLASTICS BIOPROCESSING

COMPONENTS
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Founding Member BPSA - Bio-Process Systems Alliance

BPSA is a unique industry-led non-profit group whose aim is to encourage and advance the adoption and implementation of single-use manufacturing systems through education, sharing of best practices, development of consensus guidelines and business-to-business networking opportunities. Nordson MEDICAL is a participating member of BPSA and is also represented on the Executive Board.

Nordson MEDICAL

Nordson MEDICAL is your partner in the global life sciences market. We offer a wide range of capabilities, services, and customized OEM solutions.

Nordson MEDICAL is backed by the extensive resources of Nordson Corporation (Nasdaq: NDSN), the world leader in precision dispensing, fluid management and related technologies.

About the VP Product Line

The Value Plastics product line includes thousands of fluid management components designed specifically for flexible tubing in different style and material combinations. Products include bioprocessing fittings, quick connect fittings, luer fittings, check valves, tube-to-tube fittings, and TC fittings with tubing IDs ranging from 1/16” to 1”. We also offer custom component manufacturing, tubing, and select OEM components. The Value Plastics product line finds global application in demanding pharmaceutical and healthcare OEMs, research and specialty industrial applications.

Specialists in Pharmaceutical Development

Nordson MEDICAL serves biotechnology manufacturers the world over. Whether they happen to manufacture therapeutics or vaccines, Nordson MEDICAL provides world-class single-use fluid transfer components to facilitate breakthrough advances in human and animal care pharmaceutical development.

Systems Integration

Bioprocessing system integrators rely on quality fluid management components from Nordson MEDICAL. Nordson MEDICAL is a one-stop-shop and delivers unmatched standards-specific components time and again that are guaranteed to interconnect within any bioprocessing system regardless of the supplier. Our extensive product family can grow with you from pre-clinical to full-scale commercial products.

High-Purity Resins

Made from high-purity resin materials for use with aggressive chemicals found in most pharmaceutical manufacturing plants, our plastic connectors offer broad chemical compatibility. Resins that are free of animal derivates and adhere to standards such as ISO 10993 and USP Class VI, for example, are particularly important in biopharmaceutical applications.

Validation Packages

Nordson MEDICAL performs resin and product tests, reducing the amount of testing required by our customers and aiding them in determining what level of tests they do need to perform. You can request extractables test data from our website, www.nordsonmedical.com.

Your Trusted Source

Nordson MEDICAL is your trusted source for bioprocessing products, offering regulatory information, part drawings, extractables data, biocompatibility data, and validation test data.

We provide a comprehensive design center to help instrumentation and equipment manufacturers achieve the highest level of performance from their applications. Offering off-the-shelf or custom-made products, optimal designs are executed producing reliable and cost-effective results that comply with the industry’s strict regulations. Nordson MEDICAL also offers a full quality assurance staff who are available to assist when regulatory and technical questions arise.

Contact us to learn more about our bioprocessing capabilities.

TEL: +1 (970) 267-5200
TOLL FREE in USA: (888) 404-5837
www.nordsonmedical.com
Nordson MEDICAL has developed a more robust alternative for bioprocessing needs with the RQC Series and RQX Series offering a cost effective solution for flexible tubing connections in single use systems. The connector set is best in fit, form and function, and features a user-friendly interface that includes a large guarded button for a secure lock to guard against disconnects, and lofted lead-in for improved ease of connection. The more reliable locking feature gives you peace of mind knowing your connection is secure.
Features & Benefits:
- Materials meet USP Class VI & ISO 10993 criteria
- Several connector configurations available in commonly used polypropylene & polycarbonate materials
- Large ergonomic button & thumb pad with secure latch & optional integrated locking mechanism
- Platinum-cured silicone o-rings
- Plugs & caps available to maintain fluid path integrity
- Supports cryogenic applications to -60°C
- Interworks with other similar quick connects found in the market

Specifications:

Materials:
- Polypropylene (-6005-001)
- Tinted Polycarbonate (-9024-001)

Sterilization:
- Gamma radiation stable, EtO compatible, autoclavable to 121°C for up to 20 minutes

Testing:
- Bioburden, Cytotoxicity, Extractables

RQC Series Tubing Sizes:
- 1/4” (6.4 mm) and 3/8” (9.5 mm) tubing IDs

RQX Series Tubing Sizes:
- 3/8” (9.5 mm) and 1/2” (12.7 mm) tubing IDs

RQXF670 (-9024-001)
Female Open Flow, 600 Series Barb, 3/8” (9.5 mm) Tubing ID

RQXF670 (-6005-001)
Female Open Flow, 600 Series Barb, 3/8” (9.5 mm) Tubing ID

RQXF680 (-6005-001)
Female Open Flow, 600 Series Barb, 1/2” (12.7 mm) Tubing ID

RQXFC (-6005-001)
Female Cap

RQXM670 (-9024-001)
Male Open Flow, 600 Series Barb, Platinum-Cured Silicone O-Ring, 3/8” (9.5 mm) Tubing ID

RQXM680 (-6005-001)
Male Open Flow, 600 Series Barb, Platinum-Cured Silicone O-Ring, 1/2” (12.7 mm) Tubing ID

RQXMP (-9024-001)
RQXMP (-6005-001)
Male Plug, Platinum-Cured Silicone O-Ring
Providing a leak-free connection, the Spaulding™ Series Aseptic Disconnects eliminate the need for pinch clamps and tube welders. Smooth disconnects are achievable with the easy-to-use design, and valuable fluids are protected by valves that automatically shut off flow when the fittings are disconnected. Available in USP Class VI, ADCF Polysulfone, validation and test results confirm their suitability in pre-sterilized systems and are also gamma radiation stable. These connectors are interchangeable with similar plastic connectors.
Features & Benefits:

- Valves that automatically shut off flow at disconnection
- Interchangeable with other plastic & metal connectors
- Plugs and caps available to maintain fluid path integrity
- Made with BSE/TSE-free materials
- Validation and test results confirm their suitability in pre-sterilized systems
- Materials satisfy USP Class VI criteria
- Fittings meet industry requirements
- Aseptic disconnect operation

Specifications:

Materials:

- Body - USP Class VI, ADCF tinted polysulfone
- O-Rings - Platinum-cured, silicone
- Springs - 316 stainless steel

Sterilization:

- Gamma radiation stable up to 50kGy, autoclavable to 270°F (132°C) for a maximum of 60 minutes

Fits Tubing IDs:

- 1/4" (6.4 mm), 3/8" (9.5 mm), 1/2" (12.7 mm)

Operating Temperature:

- -40°F (-40°C) to 280°F (138°C)

Leak Resistance:

- 125 psi, 8.62 bar

SDAV680NPS (-001)
Female Valved Aseptic Connector, 600 Series Barb, 1/2" (12.7 mm) Tubing ID

SDAM680NPS (-001)
Male Open Flow Aseptic Connector, 600 Series Barb, 1/2" (12.7 mm) Tubing ID

SDAVM680NPS (-001)
Male Valved Aseptic Connector, 600 Series Barb, 1/2" (12.7 mm) Tubing ID

SDAFCNPS (-001)
Female Cap Aseptic Connector

SDAMPNPS (-001)
Male Plug Aseptic Connector
PHARMAlok™

Clamps

Offering full flexibility in single-use applications, Nordson MEDICAL has developed ground-breaking clamp designs that simplify the assembly process by making it effortless to securely attach sanitary fittings to bag ports and filters. PharmaLok™ clamps are lightweight, easy to install, and feature a quick release. The clamps are specifically designed to meet the needs of busy pharmaceutical and bioprocessing laboratories and work with Nordson MEDICAL’s SF Series sanitary fitting Mini and Maxi flanges, as well as related caps and gaskets. Nordson MEDICAL’s PharmaLok™ clamps are ASME BPE compliant and operate at a maximum pressure of 80 psi.

CPAX150 (-U71 -CM077)  
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version  
1” (25.4 mm) to 1.5” (38.1 mm)

CPAN75 (-U71 -CM077)  
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version  
.5” (12.7 mm) to .75” (19.0 mm)

CPAX150 (-U75)  
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version  
1” (25.4 mm) to 1.5” (38.1 mm), Glass Reinforced Blue Nylon

CPAN75 (-U71 -CM077)  
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version  
.5” (12.7 mm) to .75” (19.0 mm), Glass Reinforced Blue Nylon

CPAX150 (-U706)  
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version  
1” (25.4 mm) to 1.5” (38.1 mm), Glass Reinforced Orange Nylon

CPAN75 (-U706)  
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version  
.5” (12.7 mm) to .75” (19.0 mm), Glass Reinforced Orange Nylon
Single-Use Clamps & Easy-Open Clamps

Features & Benefits:

- ASME BPE 18 DT-7-1 compliant & DIN compliant
- Easy to use, one-handed closure - no tools needed
- Repeatable use with constantly equal pressure on the gasket
- Tamper evident & zip tie compatible
- 360° compression
- Connects both plastic & stainless steel fittings
- SIP/CIP compatible

Specifications:

Materials:
- USP Class VI & ISO 10993 certified glass-filled nylon

Temperature & Sterilization Specifications:
- Normal operating temperature -94°F (-70°C) to 140°F (60°C)
- Cryogenic freezing to -112°F (-80°C)
- Autoclavable up to 273°F (134°C) for a maximum of 30 min.
- Gamma radiation up to 50 kGy
- X-ray sterilization up to 50 kGy

Maximum Pressure:
- 80 psi (conforms to ASME BPE-2014 PM-4.2.2)

Sizes:
- Fitting .5” (12.7 mm) to .75” (19.0 mm), 1” (25.4 mm) to 1.5” (31.8 mm), 3” (76.2 mm), and 4” (101.6 mm)

CPAX300 (-U71)
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version 3” (76.2 mm), Glass Reinforced White Nylon

CPAX400 (-U71)
PharmaLok™ Easy-Open Clamp Series, Hygienic Union TC Version 4” (101.6 mm), Glass Reinforced White Nylon

CPX150 (-U71)
Single-Use Series Clamp, TC Version 1” (25.4 mm) to 1.5” (38.1 mm)

CPN75 (-U71)
Single-Use Series Clamp, TC Version .5” (12.7 mm) to .75” (19.0 mm)
**Pharmalok™ Tube Clamps**

Pharmalok™ tube clamps effortlessly and securely close off flow. Thin-walled tube clamps fit wall thicknesses 1/32” (0.79 mm) to 3/32” (2.38 mm) with a maximum OD of 1/2” (12.7 mm). Standard tube clamps fit wall thicknesses 1/8” (3.2 mm) to 1/4” (6.4 mm) with a maximum OD of 1” (25.4 mm). Large tube clamps fit wall thicknesses 1/8” (3.2 mm) to 1/4” (6.4 mm) with a maximum OD of 2.5” (63.5 mm).

**Tube Clamps Specifications:**

**Materials:**
- USP Class VI & ISO 10993 certified glass-filled nylon

**Temperature & Sterilization Specifications:**
- Normal operating temperature -94°F (-70°C) to 140°F (60°C)
- Cryogenic freezing to -112°F (-80°C)
- Autoclavable up to 273°F (134°C) for a maximum of 30 min.
- Gamma radiation up to 50 kGy
- X-ray sterilization up to 50 kGy

**Maximum Pressure:**
- Up to 150 psi

**Sizes:**
- Thin-walled, standard tube clamp, and large sizes

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**CPT90 (-U71 -U706 -CM077 -CM078)**
Pharmalok™ Small and Thin-Walled Tube Clamp, Wall Thickness 1/32” (0.79 mm) to 3/32” (2.4 mm), Max OD 1/2” (12.7 mm), Glass-Filled White Nylon or Glass-Reinforced Orange Nylon

**CPT100 (-U71 -U706 -CM077 -CM078)**
Pharmalok™ Large Tube Clamp, Wall Thickness 1/8” (3.2 mm) to 1/4” (6.4 mm), Max OD 1” (25.4 mm), Glass-Filled White Nylon or Glass-Reinforced Orange Nylon

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**Tube Clamps Features & Benefits:**

- Designed for use with silicone & TPE tubing
- Easy to use, one-handed closure - no tools needed
- Tamper evident & zip tie compatible

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**CPT110 (-U71 -U706 -CM078)**
Pharmalok™ Large Tube Clamp, Wall Thickness 1/8” (3.2 mm) to 1/4” (6.4 mm), Max OD 2.5” (63.5 mm), Glass-Filled White Nylon or Glass-Reinforced Orange Nylon
Nordson MEDICAL now offers a reliable check valve. Our patented check valve design features a barb for a secure connection, and our normally closed pathway means you only get flow when you want it. Our biopharm-compatible materials meet USP Class VI and ISO 10993 criteria, making them the valves of choice for your applications. Now you can do even more in pharmaceutical development. Nordson MEDICAL’s bioprocessing check valves control flow, restrict siphoning and backflow, and prevent contamination.

**Features & Benefits:**

- Designed to prevent backflow
- Biopharma-grade materials meet USP Class VI & ISO 10993 criteria
- No animal derivatives
- Barbs that work with tube clamps
- Normally closed valve for optimum flow control
- Clean room manufacturing
- Flow orientation by design

**SCV655U50C050 (-001)**

Normally Closed Check Valve Assembly, 600 Series Barb, 1/4” (6.4mm) ID Tubing, 0.5 psi Crack Pressure

**Need it Fast?**

You can order any of our thousands of parts online now with no order $ minimums, 24 hours a day, 7 days a week!

www.nordsonmedical.com
BioClamp® plastic quick-release clamps are specifically designed to meet the needs of busy pharmaceutical and bioprocessing laboratories, offering full flexibility in single-use applications. The clamps are lightweight, easy for technicians to install, and provide for convenient assembly release. BioClamps® reduce the distortion on polymeric components when subjected to heat, and the glass reinforced nylon is USP Class VI certified.

Features & Benefits:
- Can be SIP repeatedly
- Can be autoclaved repeatedly at 134°C for 5 minutes
- Reduced distortion on polymeric components
- More compatible with current manufacturing than steel
- Greater flexibility in operation
- Single-use disposal

Specifications:

Materials:
- Glass reinforced nylon 66
- USP Class VI certified

Maximum Operating Pressure:
- 150 psig for 1/2” to 4” clamps
- 90 psig for 6” and 8” clamps

Maximum Cumulative Gamma Dose:
- 40 kiloGrays

Reference Part Shown:
VNG150WHT

BioClamp® plastic quick-release clamps are specifically designed to meet the needs of busy pharmaceutical and bioprocessing laboratories, offering full flexibility in single-use applications. The clamps are lightweight, easy for technicians to install, and provide for convenient assembly release. BioClamps® reduce the distortion on polymeric components when subjected to heat, and the glass reinforced nylon is USP Class VI certified.

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- Can be SIP repeatedly
- Can be autoclaved repeatedly at 134°C for 5 minutes
- Reduced distortion on polymeric components
- More compatible with current manufacturing than steel
- Greater flexibility in operation
- Single-use disposal

Specifications:

Materials:
- Glass reinforced nylon 66
- USP Class VI certified

Maximum Operating Pressure:
- 150 psig for 1/2” to 4” clamps
- 90 psig for 6” and 8” clamps

Maximum Cumulative Gamma Dose:
- 40 kiloGrays

Reference Part Shown:
VNG150WHT
The BioValve® pinch valve is a precision restriction flow controller and shut-off valve for silicone tubing used in bioprocessing and pharmaceutical manufacturing applications. The threaded pitch can be calibrated to 2 mm per turn to minimize flow path turbulence. Available in 1/4” (6.4 mm) and 1” (12.7 mm), BioValve® is perfect for precise operation. The valves can be SIP repeatedly, and they can also be autoclaved at 134°C for 5 minutes.

Specifications:

**Materials:**
- Glass reinforced nylon 66
- USP Class VI certified

**Sizes:**
- 1/4” (6.4 mm) to 1” (12.7 mm) OD

**Maximum Operating Pressure:**
- 150 psig.

**Maximum Cumulative Gamma Dose:**
- 40 kiloGrays

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**VBV0500NW**  
Pinch Valve, Mini, Glass Reinforced White Nylon, 1/4” (6.4 mm) to 1/2” (12.7 mm) Tubing OD

**VBV1000NW**  
Pinch Valve, Maxi, Glass Reinforced White Nylon, 1/2” (12.7 mm) to 1” (25.4 mm) Tubing OD
**SF Series Sanitary Fittings**

The SF Series sanitary fittings are based on design concepts calling for a heavy-duty part with superior side load strength, while providing superior flow-through characteristics, making them the connectors of choice for single-use bioprocesses. Pharmaceutical professionals find these plastic fittings offer all the benefits of disposable parts while offering performance capabilities not found in earlier versions of flanged fittings.

**SFMN630 (-6005)**
Sanitary Fitting, Mini Flange 3/4" to 600 Series Barb, 1/8" (3.2 mm) Tubing ID

**SFMN655 (-6005 -J2A)**
Sanitary Fitting, Mini Flange 3/4" to 600 Series Barb, 1/4" (6.4 mm) Tubing ID

**SFMN670 (-6005 -J2A)**
Sanitary Fitting, Mini Flange 3/4" to 600 Series Barb, 3/8" (9.5 mm) Tubing ID

**SFMN680 (-6005 -J2A)**
Sanitary Fitting, Mini Flange 3/4" to 600 Series Barb, 1/2" (12.7 mm) Tubing ID

**SFMN6100 (-6005 -J2A)**
Sanitary Fitting, Mini Flange 3/4" to 600 Series Barb, 3/4" (19.0 mm) Tubing ID
Features & Benefits:

- Animal-free materials
  - No BSE documentation required
- Radiused flow surfaces
  - Smooth uninterrupted flow
- Mini & Maxi sizes
  - Easy to retrofit current operations & works with commercially available biopharm clamps
- No particulate build-up
  - Interior surface controlled to 15 Ra microinch
- Reducer sizes available

Specifications:

Materials:
- Animal-Free Polypropylene, Natural PVDF

Tubing ID Sizes:
-Reducers 1" x 3/4", 1-1/2" x 3/4", 1-1/2" x 1", 2" x 3/4", 2" x 1-1/2"

Leak Resistance:
- Tested at 80 psi air under water for 90 seconds

Tubing Removal Force:
- 1/4" PP with C-Flex® shore A tubing: 21 lbs.
- 1/2" PP with C-Flex® shore A tubing: 89 lbs.
- 1" PP with C-Flex® shore A tubing: 121 lbs.
SF Series
Sanitary Fittings

The SF Series sanitary fittings are based on design concepts calling for a heavy-duty part with superior side load strength, while providing superior flow-through characteristics, making them the connectors of choice for single-use bioprocesses. Pharmaceutical professionals find these plastic fittings offer all the benefits of disposable parts while offering performance capabilities not found in earlier versions of flanged fittings.

SF2X6110 (-6005)
Sanitary Fitting, Maxi Flange 2.0” to 600 Series Barb, 1.0” (25.4 mm) Tubing ID

SF3X6110 (-6005)
Sanitary Fitting, Maxi Flange 3.0” to 600 Series Barb, 1.0” (25.4 mm) Tubing ID

SFMNC (-6005 -J2A)
Sanitary Fitting, Mini Cap 3/4”

SFMXC (-6005 -J2A)
Sanitary Fitting, Maxi Cap 1-1/2”

SFM2XC (-6005)
Sanitary Fitting Maxi Cap 2.0”

SFM3XC (-6005)
Sanitary Fitting Maxi Cap 3.0”
Minimum order quantities may apply • Volume pricing may be available, quantities vary

**Features & Benefits:**
- Animal-free materials
  - No BSE documentation required
- Radiused flow surfaces
  - Smooth uninterrupted flow
- Mini & Maxi sizes
  - Easy to retrofit current operations & works with commercially available biopharm clamps
- No particulate build-up
  - Interior surface controlled to 15 Ra microinch
- Reducer sizes available

**Specifications:**

**Materials:**
- Animal-Free Polypropylene, Natural PVDF

**Tubing ID Sizes:**
- 1/4", 3/8", 1/2", 3/4", 1"
- Reducers 1" x 3/4", 1-1/2" x 3/4", 1-1/2" x 1", 2" x 3/4", 2" x 1-1/2"

**Leak Resistance:**
- Tested at 80 psi air under water for 90 seconds

**Tubing Removal Force:**
- 1/4" PP with C-Flex® shore A tubing: 21 lbs.
- 1/2" PP with C-Flex® shore A tubing: 89 lbs.
- 1" PP with C-Flex® shore A tubing: 121 lbs.
SF Series Instrument Tees

SF Series Instrument Tees work well with existing pharmaceutical instrumentation and are available in 1/2" and 1" tubing IDs. Critical to a successful single-use implementation, the fittings work for instrument gauges, fluid transfer, and filtration applications. The configuration is a standard 1.5" TC style interface on the instrument side and tee style for the fluid path. The fittings also utilize Nordson MEDICAL’s popular 600 series barb, which is ideally suited for silicone and TPE tubing. Constructed of Nordson MEDICAL’s standard polyethylene resin, the instrument tees utilize materials found in many single-use bags being used around the world.

Features & Benefits:

- Works with existing pharmaceutical instrumentation
- Single-use technology
- ASME BPE compliant interface on the instrument side
- Tee style for the fluid path
- 600 series barb
- Common industry materials

Specifications:

Materials:
- Animal-Free Polyethylene

Tubing Sizes:
- 1/2" and 1" tubing IDs

Configuration:
- 1.5" TC style

SFMXT680 (-VP1)
Sanitary Fitting Instrument Tee, Maxi Flange to 600 Series Barb, 1/2" (12.7 mm) Tubing ID, Animal-free Natural Polyethylene

SFMXT6110 (-VP1)
Sanitary Fitting Instrument Tee, Maxi Flange to 600 Series Barb, 1" (25.4 mm) Tubing ID, Animal-free Natural Polyethylene
Nordson MEDICAL is proud to introduce the first all-in-one manifold for pharmaceutical and single-use biopharmaceutical fluid transfer applications. The revolutionary design of this patent-pending, compact fitting not only saves space, but also simplifies use and assembly. With five ports available in one component, gone are the many leak points found in traditional stopcock and Y connector manifolds. Ideal for downstream processing, multiple bags can easily be filled from one large bag. Flow is consistent as it travels around the inner body of the part, maintaining a steady pressure. The large flow selector is effortless to turn, and the lock-in-place feature gives you assurance that you are utilizing the desired port.

Features & Benefits:

- Can accommodate up to 5 fluid lines
- Flow restricted to one port at a time
- No pressure drop as fluid moves around & through the ports
- Intuitive push-to-turn flow selector
- Easier to use and fewer leak points than stopcock and Y connector manifolds
- Materials meet USP Class VI & ISO 10993 criteria
- Gamma radiation stable
- Can be daisy chained for additional ports
- Arrows to provide a clear indication of how to turn the flow selector and which port is in use
- Etched data code for easy access to product resources and material information

Specifications:

Materials:
- Body & flow selector - gamma stable polycarbonate
- Internal spring - 316 stainless steel
- Gasket - platinum-cured silicone

Operating Pressure:
- 15 psi (1.0 bar) liquid rated

Fits Tubing IDs:
- 3/8" (9.5 mm)

Barb Size:
- 600 series
Nordson MEDICAL’s gasket material options include Class VI compliant PTFE/EPDM and platinum-cured silicone in sizes that fit the 3/4” Mini Flange, 1-1/2” Maxi Flange, 2” Flange, and 3” Flange. Keeping customer requirements in mind, these components were manufactured for applications requiring the highest sanitary standards and chemical purity.

Tuf-flex® sanitary gaskets are unitized and will maintain ID without re-torquing or leaking.
**Features & Benefits:**

- Class VI compliant materials
- 100% virgin raw materials & colorants
- Excellent wear performance
- Maintains seal integrity
- Complete material traceability

**Specifications:**

**Materials:**

- PTFE/EPDM
- Platinum-cured silicone

**Gasket Sizes:**

- 3/4" (19.0 mm) to 3" (76.2 mm)

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**G40MPGR-TF150 (-E)**
Molded Tuf-Flex® Gasket for Maxi Flange SFMX Series Fittings

**G40RX-PX-0400**
Molded Gasket for 4" Flange Fittings, Platinum-Cured Silicone

**GM4749TRX-0600**
Molded Gasket for 6" Flange Fittings, Platinum-Cured Silicone
Nordson MEDICAL’s high tech series of bag ports offers a variety of benefits to the biopharmaceutical industry. Value Pharma™ resin features animal derivative free qualification, USP Class VI certification, and the guarantee of heat sealing and conformance with polyethylene bags, and also provides a strong, 24-hour resistance to alcohol stress cracking. RENOLIT SOLMED Granuflex 4301 resin demonstrates lower leachable levels and high purity. The most notable of the bag ports’ specifications are the parabolic lead and the alignment ribs. These two features, respectively, reduce the amount of time it takes to drain a bag by up to 24 percent and improve flow dynamics through the port.
Features & Benefits:

- Compliant to ASME BPE ferrule specifications
  - Works with leading industry single-use bags
- Parabolic lead
  - Reduces the time it takes to drain a bag by 17% to 24%
  - Similar results for both fluid and powder applications
- Alignment ribs
  - Improves fluid dynamics of flow through the port
- USP Class VI certification
- Resins ensure heat sealing with polyethylene bags

Specifications:

Materials:

- Value Pharma™ resin
  - Animal derivative free
  - Resistant to alcohol stress cracking
- RENOLIT SOLMED Granuflex 4301 resin
  - Animal derivative free
  - Demonstrates lower leachable levels & high purity

Barb Sizes:

- 1/8” (3.2 mm) to 1” (25.4 mm)

Sanitary TC Port Sizes:

- 1-1/2” (38.1 mm), 3” (76.2 mm), and 4” (101.6 mm)

Flow Rate:

- 8.37 gallons per minute

SFBPF1 (-VP1)
Bag Port with Ferrule Fitting to 1-1/2” TC Connection

SFBPF3 (-VP1 -CM056)
Bag Port with Ferrule Fitting to 3” TC Connection

SFBPF4 (-VP1)
Bag Port with Ferrule Fitting to 4” TC Connection

SFM3C-6005
Flat TC Style End Cap, Animal Free Polypropylene, 3”, Works with SFBPF3.

SFM4C-6005
Flat End Cap, Animal Free Polypropylene, 4” (101.6 mm) Flange
OPPOSING Barb Ports

Nordson MEDICAL offers the biomedical market opposing barb ports. The larger ports can be used in filling applications, and they are also ideally suited to work with sensors. Value Pharma™ resin features animal derivative free qualification, USP Class VI certification, and the guarantee of heat sealing and conformance with polyethylene bags. The resin also provides a strong, 24-hour resistance to alcohol stress cracking.

**SFBP635/635 (-VP1)**
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, 3/16" (4.8 mm) Tubing ID

**SFBP655/655 (-VP1)**
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, 1/4" (6.4 mm) Tubing ID

**SFBP670/670 (-VP1)**
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, 3/8" (9.5 mm) Tubing ID
Features & Benefits:

- Easy to heat seal into film material
- Can be used in filling applications
- Works great with silicone & TPE style tubing
- Better tube retention
- 600 Series barb sizes
- Animal-free polyethylene
- Materials meet USP Class VI criteria

Specifications:

Materials:

- Value Pharma™ resin
  - Animal derivative free
  - Resistant to alcohol stress cracking

Tubing Sizes:

- 3/16” (4.8 mm) to 3/4” (19.0 mm)

SFBP680/680 (-VP1)
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, 1/2” (12.7 mm) Tubing ID

SFBP6100/6100 (-VP1)
Dip Tube (Opposable Barbs) with Two 600 Series Barbs, Value Pharma™ Resin, 3/4” (19.0 mm) Tubing ID
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

**Reference Part Shown: N035**

- **AA (-1 -6005)**: Straight Through Connector with Classic Series Barb, 1/16” (1.6 mm) Tubing ID
- **N210 (-1 -2 -6005 -9)**: Straight Through Connector with 200 Series Barb, 1/16” (1.6 mm) Tubing ID
- **N410 (-1 -6005)**: Straight Through Connector with 400 Series Barb, 1/16” (1.6 mm) Tubing ID
- **N004 (-6005 -9 -J2A)**: Straight Through Connector with 500 Series Barb, 1/16” (1.6 mm) Tubing ID
- **DD (-1 -2 -6005 -9)**: Straight Through Connector with Classic Series Barb, 3/32” (2.4 mm) Tubing ID
- **N220 (-1 -6005 -9)**: Straight Through Connector with 200 Series Barb, 3/32” (2.4 mm) Tubing ID
- **N420 (-1 -6005 -J2A)**: Straight Through Connector with 400 Series Barb, 3/32” (2.4 mm) Tubing ID
- **N007 (-1 -2)**: Straight Through Connector with 500 Series Barb, 3/32” (2.4 mm) Tubing ID
- **CC (-1 -6005)**: Straight Through Connector with Classic Series Barb, 1/8” (3.2 mm) Tubing ID
- **N230 (-1 -2 -3 -5 -6005 -9 -J2A)**: Straight Through Connector with 200 Series Barb, 1/8” (3.2 mm) Tubing ID
- **N430 (-1 -6005)**: Straight Through Connector with 400 Series Barb, 1/8” (3.2 mm) Tubing ID
- **N013 (-1 -6005 -9 -J2A -9002)**: Straight Through Connector with 500 Series Barb, 1/8” (3.2 mm) Tubing ID
Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

Straight Through Fittings

Reference Part Shown: N035

4040 (-1 -2 -6005 -J2A)
Straight Through Connector with Classic Series Barb, 5/32” (4.0 mm) Tubing ID

N440 (-6005 -J2A)
Straight Through Connector with 400 Series Barb, 5/32” (4.0 mm) Tubing ID

N025 (-1 -6005)
Straight Through Connector with 500 Series Barb, 5/32” (4.0 mm) Tubing ID

5050 (-1 -2 -6005 -9002)
Straight Through Connector with Classic Series Barb, 3/16” (4.8 mm) Tubing ID

N035 (-1 -6005 -J2A)
Straight Through Connector with 500 Series Barb, 3/16” (4.8 mm) Tubing ID

6060 (-6005 -9 -J2A)
Straight Through Connector with Classic Series Barb, 1/4” (6.4 mm) Tubing ID

N055 (-2 -6005 -9)
Straight Through Connector with 500 Series Barb, 1/4” (6.4 mm) Tubing ID

N065 (-2)
Straight Through Connector with 500 Series Barb, 5/16” (8.0 mm) Tubing ID

Custom Assembly

We produce standard components to fit your current assemblies and devices, but we also provide custom solutions by applying a variety of assembly options, such as joining fittings, connectors, filters, and other components to tubing. From systems using a single fitting to complex configurations utilizing various components, we can design complete assemblies to your requirements.
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

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### Large Straight Through Fittings

<table>
<thead>
<tr>
<th>Reference Part Shown: N670</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>N070 (-6005)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 500 Series Barb, 3/8” (9.5 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>N670 (-6005 -9 -J2A)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 600 Series Barb, 3/8” (9.5 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>N080 (-6005)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 500 Series Barb, 1/2” (12.7 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>N680 (-6005 -J2A)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 600 Series Barb, 1/2” (12.7 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>N090 (-0)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 500 Series Barb, 5/8” (16.0 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>N690 (-0)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 600 Series Barb, 5/8” (16.0 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>N100 (-6005)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 500 Series Barb, 3/4” (19.0 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>N6100 (-6005)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 600 Series Barb, 3/4” (19.0 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>N110 (-0)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 500 Series Barb, 1” (25.4 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>N6110 (-6005)</strong></td>
</tr>
<tr>
<td>Straight Through Connector with 600 Series Barb, 1” (25.4 mm) Tubing ID</td>
</tr>
</tbody>
</table>
Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

Straight Through Reducer Fittings

Reference Part Shown: N035/013

AD (-1-6005-J2A)
Straight Through Reduction Connector with Classic Series Barb, 3/32" (2.4 mm) and 1/16" (1.6 mm) Tubing ID

N220/210 (-1-6005)
Straight Through Reduction Connector with 200 Series Barb, 3/32" (2.4 mm) and 1/16" (1.6 mm) Tubing ID

N420/410 (-1-6005-10)
Straight Through Reduction Connector with 400 Series Barb, 3/32" (2.4 mm) and 1/16" (1.6 mm) Tubing ID

N007/004 (-6005-J2A)
Straight Through Reduction Connector with 500 Series Barb, 3/32" (2.4 mm) and 1/16" (1.6 mm) Tubing ID

AC (-0-1-2-6005-J2A)
Straight Through Reduction Connector with Classic Series Barb, 1/8" (3.2 mm) and 1/16" (1.6 mm) Tubing ID

N230/210 (-1-6005-9)
Straight Through Reduction Connector with 200 Series Barb, 1/8" (3.2 mm) and 1/16" (1.6 mm) Tubing ID

N430/410 (-1)
Straight Through Reduction Connector with 400 Series Barb, 1/8" (3.2 mm) and 1/16" (1.6 mm) Tubing ID

N013/004 (-1-2-6005-9)
Straight Through Reduction Connector with 500 Series Barb, 1/8" (3.2 mm) and 1/16" (1.6 mm) Tubing ID

DC (-1-6005-9)
Straight Through Reduction Connector with Classic Series Barb, 1/8" (3.2 mm) and 3/32" (2.4 mm) Tubing ID

N230/220 (-1-6005-07-9-J2A)
Straight Through Reduction Connector with 200 Series Barb, 1/8" (3.2 mm) and 3/32" (2.4 mm) Tubing ID

N430/420 (-1-2-6005-6012)
Straight Through Reduction Connector with 400 Series Barb, 1/8" (3.2 mm) and 3/32" (2.4 mm) Tubing ID

N013/007 (-1-2-6005-6012-9002)
Straight Through Reduction Connector with 500 Series Barb, 1/8" (3.2 mm) and 3/32" (2.4 mm) Tubing ID
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

**Straight Through Reducer Fittings**

Reference Part Shown: N035/013

**1040 (-1 -6005 -9)**
Straight Through Reduction Connector with Classic Series Barb, 5/32” (4.0 mm) and 1/16” (1.6 mm) Tubing ID

**N025/004 (-1 -2)**
Straight Through Reduction Connector with 500 Series Barb, 5/32” (4.0 mm) and 1/16” (1.6 mm) Tubing ID

**2040 (-1 -6005 -9)**
Straight Through Reduction Connector with Classic Series Barb, 5/32” (4.0 mm) and 3/32” (2.4 mm) Tubing ID

**N025/007 (-9)**
Straight Through Reduction Connector with 500 Series Barb, 5/32” (4.0 mm) and 3/32” (2.4 mm) Tubing ID

**3040 (-1 -2 -6005 -9 -J2A)**
Straight Through Reduction Connector with Classic Series Barb, 5/32” (4.0 mm) and 1/8” (3.2 mm) Tubing ID

**N025/013 (-9 -J2A)**
Straight Through Reduction Connector with 500 Series Barb, 5/32” (4.0 mm) and 1/8” (3.2 mm) Tubing ID

**2050 (-6005)**
Straight Through Reduction Connector with Classic Series Barb, 3/16” (4.8 mm) and 3/32” (2.4 mm) Tubing ID

**N035/007 (-2 -9)**
Straight Through Reduction Connector with 500 Series Barb, 3/16” (4.8 mm) and 3/32” (2.4 mm) Tubing ID

**3050 (-1 -6005 -81 -9 -J2A)**
Straight Through Reduction Connector with Classic Series Barb, 3/16” (4.8 mm) and 1/8” (3.2 mm) Tubing ID

**N035/013 (-6005 -81)**
Straight Through Reduction Connector with 500 Series Barb, 3/16” (4.8 mm) and 1/8” (3.2 mm) Tubing ID

**4050 (-2 -6005 -9 -J2A)**
Straight Through Reduction Connector with Classic Series Barb, 3/16” (4.8 mm) and 5/32” (4.0 mm) Tubing ID
Minimum order quantities may apply  •  Volume pricing may be available, quantities vary

Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

Straight Through Reducer Fittings

Reference Part Shown: N035/013

**N035/025 (-2 -600S -9)**
Straight Through Reduction Connector with 500 Series Barb, 3/16" (4.8 mm) and 5/32" (4.0 mm) Tubing ID

**3060 (-1 -600S -9 -J2A)**
Straight Through Reduction Connector with Classic Series Barb, 1/4" (6.4 mm) and 1/8" (3.2 mm) Tubing ID

**N055/013 (-600S -J2A)**
Straight Through Reduction Connector with 500 Series Barb, 1/4" (6.4 mm) and 1/8" (3.2 mm) Tubing ID

**4060 (-1 -600S -J2A)**
Straight Through Reduction Connector with Classic Series Barb, 1/4" (6.4 mm) and 5/32" (4.0 mm) Tubing ID

**N055/025 (-1 -2 -600S)**
Straight Through Reduction Connector with 500 Series Barb, 1/4" (6.4 mm) and 5/32" (4.0 mm) Tubing ID

**5060 (-1 -600S -9 -9002 -J2A)**
Straight Through Reduction Connector with Classic Series Barb, 1/4" (6.4 mm) and 3/16" (4.8 mm) Tubing ID

**N055/035 (-2 -600S)**
Straight Through Reduction Connector with 500 Series Barb, 1/4" (6.4 mm) and 3/16" (4.8 mm) Tubing ID

**N065/035 (-600S)**
Straight Through Reduction Connector with 500 Series Barb, 5/16" (8.0 mm) and 3/16" (4.8 mm) Tubing ID

**N055/025 (-1 -2 -600S -J2A)**
Straight Through Reduction Connector with 500 Series Barb, 1/4" (6.4 mm) and 5/32" (4.0 mm) Tubing ID

**N065/035 (-600S)**
Straight Through Reduction Connector with 500 Series Barb, 5/16" (8.0 mm) and 5/32" (4.0 mm) Tubing ID

**N055/025 (-1 -2 -600S -J2A)**
Straight Through Reduction Connector with 500 Series Barb, 1/4" (6.4 mm) and 5/32" (4.0 mm) Tubing ID
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

N070/013 (-6005)
Straight Through Reduction Connector with 500 Series Barb, 3/8” (9.5 mm) and 1/8” (3.2 mm) Tubing ID

N670/630 (-6005)
Straight Through Reduction Connector with 600 Series Barb, 3/8” (9.5 mm) and 1/8” (3.2 mm) Tubing ID

N070/055 (-0 -6005 -9)
Straight Through Reduction Connector with 500 Series Barb, 3/8” (9.5 mm) and 1/4” (6.4 mm) Tubing ID

N670/655 (-6005 -9)
Straight Through Reduction Connector with 600 Series Barb, 3/8” (9.5 mm) and 1/8” (3.2 mm) Tubing ID

N080/055 (-0 -6005)
Straight Through Reduction Connector with 500 Series Barb, 1/2” (12.7 mm) and 1/4” (6.4 mm) Tubing ID

N680/655 (-6005 -J2A)
Straight Through Reduction Connector with 600 Series Barb, 1/2” (12.7 mm) and 1/4” (6.4 mm) Tubing ID

N080/070 (-0 -6005)
Straight Through Reduction Connector with 500 Series Barb, 1/2” (12.7 mm) and 3/8” (9.5 mm) Tubing ID

N680/670 (-6005)
Straight Through Reduction Connector with 600 Series Barb, 1/2” (12.7 mm) and 3/8” (9.5 mm) Tubing ID

N690/655 (-6005)
Straight Through Reduction Connector with 600 Series Barb, 1/2” (12.7 mm) and 1/4” (6.4 mm) Tubing ID

N690/670 (-6005 -J2A)
Straight Through Reduction Connector with 600 Series Barb, 1/2” (12.7 mm) and 3/8” (9.5 mm) Tubing ID

N090/055 (-0)
Straight Through Reduction Connector with 500 Series Barb, 5/8” (16.0 mm) and 1/4” (6.4 mm) Tubing ID

N690/655 (-6005 -J2A)
Straight Through Reduction Connector with 600 Series Barb, 5/8” (16.0 mm) and 1/4” (6.4 mm) Tubing ID

N090/070 (-0)
Straight Through Reduction Connector with 500 Series Barb, 5/8” (16.0 mm) and 3/8” (9.5 mm) Tubing ID

N690/670 (-6005 -J2A)
Straight Through Reduction Connector with 600 Series Barb, 5/8” (16.0 mm) and 3/8” (9.5 mm) Tubing ID
Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

Large Straight Through Reducer Fittings

Reference Part Shown: N070/13

N6100/670 (-6005)
Straight Through Reduction Connector with 600 Series Barb, 3/4” (19 mm) and 3/8” (9.5 mm) Tubing ID

N100/080 (-0 -6005)
Straight Through Reduction Connector with 500 Series Barb, 3/4” (19.0 mm) and 1/2” (12.7 mm) Tubing ID

N6100/680 (-6005)
Straight Through Reduction Connector with 600 Series Barb, 3/4” (19.0 mm) and 1/2” (12.7 mm) Tubing ID

N6110/680 (-6005)
Straight Through Reduction Connector with 600 Series Barb, 1” (25.4 mm) and 1/2” (12.7 mm) Tubing ID

N110/100 (-0)
Straight Through Reduction Connector with 500 Series Barb, 1” (25.4 mm) and 3/4” (19.0 mm) Tubing ID

N6110/6100 (-6005)
Straight Through Reduction Connector with 600 Series Barb, 1” (25.4 mm) and 3/4” (19.0 mm) Tubing ID

Looking for Something Different?

Most of our best product ideas have come from you, our customers. While we pride ourselves on our extensive product offering, we recognize that your needs are ever-changing and that our products, too, must adapt to your needs.

If there’s a new product you think Nordson MEDICAL should make, please send us an email describing your product concept in as much detail as you desire. We will contact you with any questions, and who knows - the next catalog edition could include products YOU told us to build.

Email us at: designcenter@nordsonmedical.com
TUBE
Fittings

Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16" (1.6 mm) to 1" (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

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Elbow Fittings

Reference Part Shown: L230

L10 (-2 -6005)
Elbow Connector with Classic Series Barb,
1/16" (1.6 mm) Tubing ID

L210 (-1 -2 -6005)
Elbow Connector with 200 Series Barb,
1/16" (1.6 mm) Tubing ID

L410 (-1 -6005)
Elbow Connector with 400 Series Barb,
1/16" (1.6 mm) Tubing ID

L20 (-6005)
Elbow Connector with Classic Series Barb,
3/32" (2.4 mm) Tubing ID

L220 (-1 -6005 -6012 -9002)
Elbow Connector with 200 Series Barb,
3/32" (2.4 mm) Tubing ID

L420 (-1 -6005 -J2A)
Elbow Connector with 400 Series Barb,
3/32" (2.4 mm) Tubing ID

L30 (-1 -2 -6005)
Elbow Connector with Classic Series Barb,
1/8" (3.2 mm) Tubing ID

L230 (-1 -2 -6005 -J2A)
Elbow Connector with 200 Series Barb,
1/8" (3.2 mm) Tubing ID

L430 (-1 -2 -6005)
Elbow Connector with 400 Series Barb,
1/8" (3.2 mm) Tubing ID

L40 (-1 -6005)
Elbow Connector with Classic Series Barb,
5/32" (4.0 mm) Tubing ID

L440 (-2)
Elbow Connector with 400 Series Barb,
5/32" (4.0 mm) Tubing ID

L50 (-1 -6005)
Elbow Connector with Classic Series Barb,
3/16" (4.8 mm) Tubing ID

L60 (-1 -6005)
Elbow Connector with Classic Series Barb,
1/4" (6.4 mm) Tubing ID

Need Samples for Evaluation?

You can call to request most of our standard product in quantities of 5, or less, for free application evaluation.

+1 (970) 267-5200
Toll Free: (888) 404-5837
Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

**Large Elbow Fittings**

**L070 (-6005)**
Elbow Connector with 500 Series Barb, 3/8” (9.5 mm) Tubing ID

**L080 (-0 -6005)**
Elbow Connector with 500 Series Barb, 1/2” (12.7 mm) Tubing ID

**L090 (-0)**
Elbow Connector with 500 Series Barb, 5/8” (16.0 mm) Tubing ID

**L100 (-0 -6005)**
Elbow Connector with 500 Series Barb, 3/4” (19.0 mm) Tubing ID

**L110 (-0 -6005)**
Elbow Connector with 500 Series Barb, 1” (25.4 mm) Tubing ID

**L6110 (-6005)**
Elbow Connector with 600 Series Barb, 1” (25.4 mm) Tubing ID

**CF494 (-6005)**
Low-Profile Elbow Connector with Custom 600 Series Barb, 1” (25.4 mm) Tubing ID

Need More Details?

Part drawings, minimum order quantities, and CAD requests can be found online at www.nordsonmedical.com.
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

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**Elbow Reducer Fittings**

[L220/210 (-1 -6005 -9)](#)
Elbow Reduction Connector with 200 Series Barb, 3/32” (2.4 mm) and 1/16” (1.6 mm) Tubing ID

[L230/210 (-1 -2 -6005 -J2A)](#)
Elbow Reduction Connector with 200 Series Barb, 1/8” (3.2 mm) and 1/16” (1.6 mm) Tubing ID

[L230/220 (-1 -2 -6005 -9)](#)
Elbow Reduction Connector with 200 Series Barb, 1/8” (3.2 mm) and 3/32” (2.4 mm) Tubing ID

[L430/420 (-1 -2)](#)
Elbow Reduction Connector with 400 Series Barb, 1/8” (3.2 mm) and 3/32” (2.4 mm) Tubing ID

**Large Elbow Reducer Fittings**

[L070/055 (-0 -6005)](#)
Elbow Reduction Connector with 500 Series Barb, 3/8” (9.5 mm) and 1/4” (6.4 mm) Tubing ID

[L100/080 (-0)](#)
Elbow Reduction Connector with 500 Series Barb, 3/4” (19.0 mm) and 1/2” (12.7 mm) Tubing ID

[L080/070 (-0)](#)
Elbow Reduction Connector with 500 Series Barb, 1/2” (12.7 mm) and 3/8” (9.5 mm) Tubing ID

[L110/100 (-0)](#)
Elbow Reduction Connector with 500 Series Barb, 1” (25.4 mm) and 3/4” (19.0 mm) Tubing ID
Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

**Tee Fittings**

Reference Part Shown: T230

- **T10 (-1-6005)**
  Tee Connector with Classic Series Barb, 1/16” (1.6 mm) Tubing ID

- **T210 (-1-2-6005)**
  Tee Connector with 200 Series Barb, 1/16” (1.6 mm) Tubing ID

- **T410 (-1)**
  Tee Connector with 400 Series Barb, 1/16” (1.6 mm) Tubing ID

- **T20 (-1-6005)**
  Tee Connector with Classic Series Barb, 3/32” (2.4 mm) Tubing ID

- **T220 (-1-6005-6012)**
  Tee Connector with 200 Series Barb, 3/32” (2.4 mm) Tubing ID

- **T420 (-1-6005-J2A)**
  Tee Connector with 400 Series Barb, 3/32” (2.4 mm) Tubing ID

- **T30 (-1-2-6005-9)**
  Tee Connector with Classic Series Barb, 1/8” (3.2 mm) Tubing ID

- **T230 (-1-2-6005-J2A)**
  Tee Connector with 200 Series Barb, 1/8” (3.2 mm) Tubing ID

- **T430 (-6005-9002-J2A)**
  Tee Connector with 400 Series Barb, 1/8” (3.2 mm) Tubing ID

- **T013 (-6005)**
  Tee Connector with 500 Series Barb, 1/8” (3.2 mm) Tubing ID

- **T230 (-1-2-6005-J2A)**
  Tee Connector with 200 Series Barb, 1/8” (3.2 mm) Tubing ID

- **T250 (-2-6005)**
  Tee Connector with 200 Series Barb, 3/16” (4.8 mm) Tubing ID

- **T60 (-1-2-6005)**
  Tee Connector with Classic Series Barb, 1/4” (6.4 mm) Tubing ID

- **T055 (-6005)**
  Tee Connector with 500 Series Barb, 1/4” (6.4 mm) Tubing ID
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.
Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

**Tee Reducer Fittings**

*Reference Part Shown: T360/230*

**T410/420 (-2 -6005)**
Tee Reduction Connector with 400 Series Barb, 1/16” (1.6 mm) and 3/32” (2.4 mm) Tubing ID

**T210/230 (-1 -6005 -9)**
Tee Reduction Connector with 200 Series Barb, 1/16” (1.6 mm) and 1/8” (3.2 mm) Tubing ID

**T410/430 (-2 -6005)**
Tee Reduction Connector with 400 Series Barb, 1/16” (1.6 mm) and 1/8” (3.2 mm) Tubing ID

**T220/210 (-1 -2 -6005 -9)**
Tee Reduction Connector with 200 Series Barb, 3/32” (2.4 mm) and 1/16” (1.6 mm) Tubing ID

**T220R210 (-2 -9)**
Tee Reduction Connector with 200 Series Barb, 3/32” (2.4 mm) and 1/16” (1.6 mm) Tubing ID

**T420/410 (-2)**
Tee Reduction Connector with 400 Series Barb, 3/32” (2.4 mm) and 1/16” (1.6 mm) Tubing ID

**T420R410 (-1 -2)**
Tee Reduction Connector with 400 Series Barb, 3/32” (2.4 mm) and 1/16” (1.6 mm) Tubing ID

**T210/220 (-6005 -9)**
Tee Reduction Connector with 200 Series Barb, 3/32” (2.4 mm) and 1/16” (1.6 mm) Tubing ID

**T220/230 (-1 -6005 -9)**
Tee Reduction Connector with 200 Series Barb, 3/32” (2.4 mm) and 1/8” (3.2 mm) Tubing ID

**T420/430 (-1)**
Tee Reduction Connector with 400 Series Barb, 3/32” (2.4 mm) and 1/8” (3.2 mm) Tubing ID

**T230/210 (-1 -2 -6005 -J2A)**
Tee Reduction Connector with 200 Series Barb, 1/8” (3.2 mm) and 1/16” (1.6 mm) Tubing ID

**T230R210 (-1)**
Tee Reduction Connector with 200 Series Barb, 1/8” (3.2 mm) and 1/16” (1.6 mm) Tubing ID
TUBE

Fittings

Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

Tee Reducer Fittings

Reference Part Shown: T360/230

T430/410 (-2)
Tee Reduction Connector with 400 Series Barb, 1/8” (3.2 mm) and 1/16” (1.6 mm) Tubing ID

T430R410 (-1 -2 -6005)
Tee Reduction Connector with 400 Series Barb, 1/8” (3.2 mm) and 1/16” (1.6 mm) Tubing ID

T230/220 (-1 -2 -6005 -9 -J2A)
Tee Reduction Connector with 200 Series Barb, 1/8” (3.2 mm) and 3/32” (2.4 mm) Tubing ID

T230R220 (-9)
Tee Reduction Connector with 200 Series Barb, 1/8” (3.2 mm) and 3/32” (2.4 mm) Tubing ID

T430/420 (-1 -2 -3)
Tee Reduction Connector with 400 Series Barb, 1/8” (3.2 mm) and 3/32” (2.4 mm) Tubing ID

T360/220 (-2 -6005 -9)
Tee Reduction Connector with 200 and 300 Series Barb, 1/4” (6.4 mm) and 3/32” (2.4 mm) Tubing ID

T360/230 (-1 -6005 -9)
Tee Reduction Connector with 200 and 300 Series Barb, 1/4” (6.4 mm) and 1/8” (3.2 mm) Tubing ID

T360/250 (-1 -2 -9)
Tee Reduction Connector with 200 and 300 Series Barb, 1/4” (6.4 mm) and 3/16” (4.8 mm) Tubing ID

Need More Details?

Part drawings, minimum order quantities, and CAD requests can be found online at www.nordsonmedical.com.
Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

<table>
<thead>
<tr>
<th>Reference Part Shown: Y250</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Y Fittings</strong></td>
</tr>
<tr>
<td>Y210 (-1 -2 -6005 -9 -J2A)</td>
</tr>
<tr>
<td>Y Connector with 200 Series Barb, 1/16” (1.6 mm) Tubing ID</td>
</tr>
<tr>
<td>Y410 (-6005)</td>
</tr>
<tr>
<td>Y Connector with 400 Series Barb, 1/16” (1.6 mm) Tubing ID</td>
</tr>
<tr>
<td>Y220 (-1 -2 -6005 -9 -J2A)</td>
</tr>
<tr>
<td>Y Connector with 200 Series Barb, 3/32” (2.4 mm) Tubing ID</td>
</tr>
<tr>
<td>Y420 (-1 -6005)</td>
</tr>
<tr>
<td>Y Connector with 400 Series Barb, 3/32” (2.4 mm) Tubing ID</td>
</tr>
<tr>
<td>Y230 (-1 -2 -6005 -9 -9002 -9010 -J2A)</td>
</tr>
<tr>
<td>Y Connector with 200 Series Barb, 1/8” (3.2 mm) Tubing ID</td>
</tr>
<tr>
<td>Y430 (-1 -2 -6005 -J2A)</td>
</tr>
<tr>
<td>Y Connector with 400 Series Barb, 1/8” (3.2 mm) Tubing ID</td>
</tr>
<tr>
<td>Y013 (-6005)</td>
</tr>
<tr>
<td>Y Connector with 500 Series Barb, 1/8” (3.2 mm) Tubing ID</td>
</tr>
<tr>
<td>Y240 (-1 -6005 -9 -J2A)</td>
</tr>
<tr>
<td>Y Connector with 200 Series Barb, 5/32” (4.0 mm) Tubing ID</td>
</tr>
<tr>
<td>Y250 (-1 -6005 -9 -J2A)</td>
</tr>
<tr>
<td>Y Connector with 200 Series Barb, 3/16” (4.8 mm) Tubing ID</td>
</tr>
<tr>
<td>Y450 (-1 -6005 -6012)</td>
</tr>
<tr>
<td>Y Connector with 400 Series Barb, 3/16” (4.8 mm) Tubing ID</td>
</tr>
<tr>
<td>Y260 (-1 -2 -6005 -9 -9002 -J2A)</td>
</tr>
<tr>
<td>Y Connector with 200 Series Barb, 1/4” (6.4 mm) Tubing ID</td>
</tr>
<tr>
<td>Y460 (-1 -6005 -9 -J2A)</td>
</tr>
<tr>
<td>Y Connector with 400 Series Barb, 1/4” (6.4 mm) Tubing ID</td>
</tr>
<tr>
<td>Y055 (-6005)</td>
</tr>
<tr>
<td>Y Connector with 500 Series Barb, 1/4” (6.4 mm) Tubing ID</td>
</tr>
</tbody>
</table>
Large Y Fittings

Y070 (-6005)
Y Connector with 500 Series Barb, 3/8" (9.5 mm) Tubing ID

Y670 (-6005 - J2A)
Y Connector with 600 Series Barb, 3/8" (9.5 mm) Tubing ID

Y080 (-0 -6005)
Y Connector with 500 Series Barb, 1/2" (12.7 mm) Tubing ID

Y680 (-6005 - J2A)
Y Connector with 600 Series Barb, 1/2" (12.7 mm) Tubing ID

Y090 (-0 -6005 -J2A)
Y Connector with 500 Series Barb, 5/8" (16.0 mm) Tubing ID

Y690 (-6005)
Y Connector with 600 Series Barb, 5/8" (16.0 mm) Tubing ID

Y100 (-0 -6005 -J2A)
Y Connector with 500 Series Barb, 3/4" (19.0 mm) Tubing ID

Y6100 (-6005)
Y Connector with 600 Series Barb, 3/4" (19.0 mm) Tubing ID

Y110 (-6005)
Y Connector with 500 Series Barb, 1" (25.4 mm) Tubing ID

Y6110 (-6005)
Y Connector with 600 Series Barb, 1" (25.4 mm) Tubing ID

Y630/655 (-6005)
Y Reduction Connector with 600 Series Barb, 1/8" x 2 (3.2 mm) and 1/4" (6.4 mm) Tubing ID

Y655/670 (-6005)
Y Reduction Connector with 600 Series Barb, 1/4" x 2 (6.4 mm) and 3/8" (9.5 mm) Tubing ID

Y670/680 (-6005)
Y Reduction Connector with 600 Series Barb, 3/8" x 2 (9.5 mm) and 1/2" (12.7 mm) Tubing ID

Y6100/6110 (-6005)
Y Reduction Connector with 600 Series Barb, 3/4" x 2 (19.0 mm) and 1" (25.4 mm) Tubing ID

Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

### Multiport Fittings

**Reference Part Shown: 4PX230**

- **3PF210 (-6005)** Three-Port F Style Manifold with 200 Series Barb, 1/16” (1.6 mm) Tubing ID
- **4PX210 (-1 -6005)** Four-Port Cross Style Manifold with 200 Series Barb, 1/16” (1.6 mm) Tubing ID
- **3PF220 (-6005)** Three-Port F Style Manifold with 200 Series Barb, 3/32” (2.4 mm) Tubing ID
- **4PX220 (-1 -6005)** Four-Port Cross Style Manifold with 200 Series Barb, 3/32” (2.4 mm) Tubing ID
- **3PF230 (-1 -6005)** Three-Port F Style Manifold with 200 Series Barb, 1/8” (3.2 mm) Tubing ID
- **4PX230 (-1 -6005)** Four-Port Cross Style Manifold with 200 Series Barb, 1/8” (3.2 mm) Tubing ID
- **4PDL220 (-1)** Four-Port Double Elbow Style Manifold with 200 Series Barb, 3/32” (2.4 mm) Tubing ID
- **4PLL210 (-6005)** Four-Port Thru Flow Double Elbow Style Manifold with 200 Series Barb, 1/16” (1.6 mm) Tubing ID

### Need Samples for Evaluation?

You can call to request most of our standard product in quantities of 5, or less, for free application evaluation.

+1 (970) 267-5200
Toll Free: (888) 404-5837
Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

**Multiport Fittings**

**Reference Part Shown: 4PX230**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Barb Series</th>
<th>Tubing ID</th>
</tr>
</thead>
<tbody>
<tr>
<td>4PLL220 (-1 -6005 -9)</td>
<td>Four-Port Thru Flow Double Elbow Style Manifold with 200 Series Barb, 3/32” (2.4 mm) Tubing ID</td>
<td>200</td>
<td>3/32”</td>
</tr>
<tr>
<td>4PLL230 (-1 -2 -6005)</td>
<td>Four-Port Thru Flow Double Elbow Style Manifold with 200 Series Barb, 1/8” (3.2 mm) Tubing ID</td>
<td>200</td>
<td>1/8”</td>
</tr>
<tr>
<td>6PTT230 (-6005)</td>
<td>Six-Port Thru Flow Double T Style Manifold with 200 Series Barb, 1/8” (3.2 mm) Tubing ID</td>
<td>200</td>
<td>1/8”</td>
</tr>
<tr>
<td>6PDT220 (-6005)</td>
<td>Six-Port Double T Style Manifold with 200 Series Barb, 3/32” (2.4 mm) Tubing ID</td>
<td>200</td>
<td>3/32”</td>
</tr>
</tbody>
</table>

**Need it Fast?**

You can order any of our thousands of parts online now with no order $ minimums, 24 hours a day, 7 days a week! www.nordsonmedical.com
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16” (1.6 mm) to 1” (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

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### Large Multiport Fittings

<table>
<thead>
<tr>
<th>Reference Part Shown: 4PX655</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>4PX655 (-6005)</strong> Four-Port Cross Style Manifold with 600 Series Barb, 1/4” (6.4 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>4PX670 (-6005)</strong> Four-Port Cross Style Manifold with 600 Series Barb, 3/8” (9.5 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>4PX680 (-6005)</strong> Four-Port Cross Style Manifold with 600 Series Barb, 1/2” (12.7 mm) Tubing ID</td>
</tr>
</tbody>
</table>

### Large Multiport Reducer Fittings

<table>
<thead>
<tr>
<th>Reference Part Shown: 4PX670/655</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>4PX670/655 (-6005)</strong> Four-Port Cross Style Manifold with 600 Series Barb, 3/8” (9.5 mm) and 1/4” x 3 (6.4 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>4PX680/670 (-6005)</strong> Four-Port Cross Style Manifold with 600 Series Barb, 1/2” (12.7 mm) and 3/8” x 3 (9.5 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>4PX6100 (-6005)</strong> Four-Port Cross Style Manifold with 600 Series Barb, 3/4” (19.0 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>4PX6110 (-6005)</strong> Four-Port Cross Style Manifold with 600 Series Barb, 1” (25.4 mm) Tubing ID</td>
</tr>
<tr>
<td><strong>4PX6110/6100 (-6005)</strong> Four-Port Cross Style Manifold with 600 Series Barb, 1” (25.4 mm) and 3/4” x 3 (19.0 mm) Tubing ID</td>
</tr>
</tbody>
</table>
Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.

**Press-In Plugs**

Reference Part Shown: PIP240

- **PIP10 (-1)**
  Press-In Plug with Classic Series Barb, 1/16” (1.6 mm) Tubing ID

- **PIP210 (-2)**
  Press-In Plug with 200 Series Barb, 1/16” (1.6 mm) Tubing ID

- **PIP20 (-6005)**
  Press-In Plug with Classic Series Barb, 3/32” (2.4 mm) Tubing ID

- **PIP220 (-1 -6005 -6012 -J2A)**
  Press-In Plug with 200 Series Barb, 3/32” (2.4 mm) Tubing ID

- **PIP30 (-6005 -J2A)**
  Press-In Plug with Classic Series Barb, 1/8” (3.2 mm) Tubing ID

- **PIP230 (-1 -6005 -6012 -J2A)**
  Press-In Plug with 200 Series Barb, 1/8” (3.2 mm) Tubing ID

- **PIP40 (-6005)**
  Press-In Plug with Classic Series Barb, 5/32” (4.0 mm) Tubing ID

- **PIP240 (-1 -2)**
  Press-In Plug with 200 Series Barb, 5/32” (4.0 mm) Tubing ID

- **PIP50 (-1 -6005)**
  Press-In Plug with Classic Series Barb, 3/16” (4.8 mm) Tubing ID

- **PIP60 (-6005 -J2A)**
  Press-In Plug with Classic Series Barb, 1/4” (6.4 mm) Tubing ID

Minimum order quantities may apply • Volume pricing may be available, quantities vary
Nordson MEDICAL offers barbed tubing fittings and tubing connectors in sizes ranging from 1/16" (1.6 mm) to 1" (25.4 mm) tubing ID in over 100 separate configurations in nylon, polypropylene, polycarbonate and PVDF, with other engineering resins available on special order. Available barbed fitting styles include straight tube connectors, elbow fittings, tee fittings, crosses, Y (wye) connectors, multi-port connectors, and multiple reducer combinations.

Several barb styles are offered to provide designers the widest range of assembly forces, pulloff resistance and blowoff resistance – without the need for clamps.

**Large Press-In Plugs**

- **PIP070 (-6005)** Press-In Plug with 500 Series Barb, 3/8" (9.5 mm) Tubing ID
- **PIP670 (-6005)** Press-In Plug with 600 Series Barb, 3/8" (9.5 mm) Tubing ID
- **PIP080 (-6005)** Press-In Plug with 500 Series Barb, 1/2" (12.7 mm) Tubing ID
- **PIP680 (-6005)** Press-In Plug with 600 Series Barb, 1/2" (12.7 mm) Tubing ID
- **PIP6100 (-6005)** Press-In Plug with 600 Series Barb, 3/4" (19.0 mm) Tubing ID
- **PIP6110 (-6005)** Press-In Plug with 600 Series Barb, 1" (25.4 mm) Tubing ID

**Ultrasonically Weldable Barb**

- **U10 (-1 -2 -9)** Ultrasonically Weldable Fitting to Classic Series Barb, 1/16" (1.6 mm) Tubing ID
- **U20 (-1 -7)** Ultrasonically Weldable Fitting to Classic Series Barb, 3/32" (2.4 mm) Tubing ID
- **U30 (-1 -7)** Ultrasonically Weldable Fitting to Classic Series Barb, 1/8" (3.2 mm) Tubing ID
Panel Mounts

Reference Part Shown: PMS230-210

PMK210 (-1 -6005)
Panel Mount Connector 10-32 UNF to 200 Series Barb, 1/16” (1.6 mm) Tubing ID

PMK220 (-1 -6005)
Panel Mount Connector 10-32 UNF to 200 Series Barb, 3/32” (2.4 mm) Tubing ID

PMS230 (-1 -6005)
Panel Mount Connector 1/4-28 UNF to 200 Series Barb, 1/8” (3.2 mm) Tubing ID

PMS230-210 (-1)
Panel Mount Reduction Connector 1/4-28 UNF to 200 Series Barb, 1/8” (3.2 mm) and 1/16” (1.6 mm) Tubing ID

Panel Mount Accessories

Reference Part Shown: CCR

CCR (-1 -2 -3 -07)
Color Coded Ring (For Use with PMS, PMK, FTLLB or FTLB Panel Mount Fittings)

CCLR (-1 -2 -3 -4 -5 -06 -07)
Color Coded Lock Ring (For Use with PMS, PMK, FTLLB or FTLB Panel Mount Fittings)

PMSN (-XO)
Panel Mount Nut 1/4-28 UNF with 7/16” Hex (For Use with PMS, FTLB or FTLLB Panel Mount Fittings)

LNS (-1 -2 -3 -4 -5 -06 -07 -J2A)
1/4-28 UNF Panel Mount Lock Nut (For Use with PMS, FTLB or FTLLB Panel Mount Fittings)

PMKN (-XO)
Panel Mount Nut 10-32 UNF with 3/8” Hex (For Use with PMK Panel Mount Fittings)

Due to size, we are not able to display all large tube fittings. Please see www.nordsonmedical.com for part reference. Minimum package quantities vary by tube IDs. Please verify minimum package sizes when placing orders.
Nordson MEDICAL’s luer tapers are made to the ISO 594-1 and ISO 594-2 standards, and may be connected to other luers meeting these ISO standards. Please test your application to verify the performance of the interconnection. Nordson MEDICAL’s luer fittings come in over 100 configurations and several materials for the device designer, joining tubing from 1/16” (1.6 mm) ID to 1/4” (6.4 mm) ID.

Due to space considerations, we only show a subset of our luer product family. To see the full line, please visit www.nordsonmedical.com.

**MLRL055 (-1 -9)**
Male Luer to 500 Series Barb, 1/4” (6.4 mm) Tubing ID
(May be used with separate rotating lock ring: FSLLR)

**MTLL055 (-1 -3 -4 -06 -6005 -9 -9002)**
Male Luer Integral Lock Ring to 500 Series Barb, 1/4” (6.4 mm) Tubing ID

**MTLL360 (-1 -6005 -9 -9002 -J2A)**
Male Luer Integral Lock Ring to 300 Series Barb, 1/4” (6.4 mm) Tubing ID

**FSLLR (-1 -2 -3 -4 -5 -6005 -07 -9 -9002)**
Finger Snap Luer Lock Ring

**FTLL055 (-1 -3 -4 -6005 -07 -9 -9002)**
Female Luer Thread Style to 500 Series Barb, 1/4” (6.4 mm) Tubing ID

**FTLL360 (-1 -5 -6005 -9 -9002 -J2A)**
Female Luer Thread Style to 300 Series Barb, 1/4” (6.4 mm) Tubing ID
Features & Benefits:

- Published ISO design standard
  - Well understood worldwide
  - Often assures interconnections without the need to retrofit
- Rotating lock permits tube positioning prior to tightening
  - Minimizes twisting & kinking of tubing
- Tapered cone seal
- Available in several materials & configurations
- Inexpensive & easy to use

Specifications:

Tubing Sizes:
- 1/16” (1.6 mm) to 1/4” (6.4 mm)

Standards Compliant:
- ISO 594-1 and ISO 594-2 standards

It's a Lock with Nordson MEDICAL!

Our MLRL and MLSL Series of fittings can be used both as a slip luer or as a locking luer with the addition of our FSSLR luer lock ring, which allows color coding without flow path contact. Our MLSL/FSSLR combination results in a stationary lock ring. Use a combination of MLRL and FSSLR to create a color coded rotating lock ring.

The MLRL allows FSSLR/lock ring rotation

The MLSL has flanges which lock into the FSSLR, preventing rotation

Used together, you can create a color coded male luer with lock ring

Looking for Something Different?

Most of our best product ideas have come from you, our customers. While we pride ourselves on our extensive product offering, we recognize that your needs are ever-changing and that our products, too, must adapt to your needs.

If there’s a new product you think Nordson MEDICAL should make, please send us an email describing your product concept in as much detail as you desire. We will contact you with any questions, and who knows - the next catalog edition could include products YOU told us to build.

Email us at: designcenter@nordsonmedical.com
Nordson MEDICAL offers cost efficient needlefree swabable valves featuring higher flow rates, low priming volumes, and a straight through design for unobstructed flow. The valves don’t require caps, and the septum surface can be easily disinfected. Designed for the injection and aspiration of fluids, particularly for sampling applications, the hermetic septum seal reduces the risk of biofilm formation and contamination. Available in widely used polycarbonate and copolyester materials, these valves are compatible with industry standard luer syringes and connectors, validating them as an efficient component solution for the OEM market.
Features & Benefits:

- Valve stems & bodies securely mate with standard luer syringes & connectors
- Several configurations that are easy to customize
- Normally closed system to reduce the risk of infection
- Low priming volume & high flow rates
- Straight through design for unobstructed flow
- Gamma radiation stable & EtO compatible
- Not made with natural rubber latex or DEHP

Non-Sterile Medical Device:

The NV Series products are shipped bulk, non-sterile and are single use components requiring further processing (e.g. assembly, packaging, sterilization) before clinical use. The buyer is responsible for determining effects of processing/multiple usage on these components, appropriateness of the component in the final application, and pre/post shelf life.

NVFMLPC
Bondable Valve, Female Luer to Male Luer Slip, Polycarbonate

NVFMLPCB
Bondable Valve, Female Luer to Male Luer Slip, Blue Cap, Polycarbonate

NVFBGPC
Swabable Bag Valve, Female Luer to Bag Access Port, Polycarbonate

NVFBV60PC
Swabable Break-Off Valve, Female Luer to Break Off 6.0 mm Port, Polycarbonate

NVF13VPC
13 mm Swabable Vial Cap, Female Luer to 13 mm Vial Cap, Polycarbonate

NVM41S-001
Valved Male Luer to 4.0/4.1 mm Bondable Socket, Polycarbonate
SCV Series
Single Check Valves

SCV Series check valves control directional flow to help prevent backflow. Products are available in several configurations, materials, and end fitments. The valves feature low priming volume, ease of removing air bubbles during priming and operate in any spatial orientation. All products feature DEHP- and latex-free silicone diaphragms and all materials of construction satisfy USP Class VI and ISO 10993 criteria. SCV Series products are offered in three different materials, MABS, SAN and polycarbonate, all featuring a patented silicone diaphragm. Several different end fitments are available, including tubing pockets, tubing sockets and male and female luer fitting ends.

**SCV06252**
Check Valve, Female Locking Luer to Male Locking Luer, Clear Transparent SAN and Blue Transparent SAN with Silicone Diaphragm
Cracking Pressure: 2.9 +/- 0.725 psig
Max. Back Pressure: 304.5 psig
Flow Rate with Glucose: ≥ 150 ml/min

**SCV23050**
Check Valve, Female Locking Luer to Male Locking Luer, Clear SAN with Silicone Diaphragm
Cracking Pressure: ≤ .174 psig
Max. Back Pressure: 87.023 psig
Flow Rate: ≥ 90 ml/min

**VPS5401068N**
Check Valve, Male/Female Luer, 1/4 psi Inlet Cracking Pressure, Polycarbonate with Silicone Disc
Max. Back Pressure: 30 psig
Flow Rate: 420 ml/min at 1 M head

**SCV06397**
High Flow Check Valve, Pocket for .346” (8.8 mm) OD Tubing to Pocket for .346” (8.8 mm) OD Tubing, Clear MABS with Silicone Diaphragm
Cracking Pressure: ≤ .290 psig
Max. Back Pressure: 14.500 psig
Flow Rate: ≥ 1000 ml/min

**VPS5401036SN**
Reflux Check Valve, Male/Female Luer, opens at 284 mmHg, Polycarbonate with Silicone Disc
Max. Back Pressure: 45 psig
Flow Rate: 350 ml/min at 1 M head

**SCV06398**
High Flow Check Valve, Pocket for .268” (6.8 mm) OD Tubing to Pocket for .268” (6.8 mm) OD Tubing, Clear MABS with Silicone Diaphragm
Cracking Pressure: ≤ .290 psig
Max. Back Pressure: 14.500 psig
Flow Rate: ≥ 1000 ml/min
Nordson MEDICAL’s unique DCV Series bi-directional double check valve is designed to transfer clean fluid from a supply vessel to a use site. The fluid supply vessel is connected to the valve supply port (chimney) using a luer connection or tubing. The fluid is withdrawn from the supply vessel by a syringe or other device connected to the aspiration port. When the syringe is compressed, the fluid is then transferred, through the exit port, to the use site without adulterating the fluid. DCV Series bi-directional valves are produced in polycarbonate resin using a silicone diaphragm, with two available inlet ports connecting to the female luer aspiration and male luer discharge ports.

**DCV115**
Double Check Valve, Tubing Pocket Chimney Port, Rotating Luer Lock Exit Port, Radiation-Stable Polycarbonate with Biomed Grade Silicone Diaphragm, Cracking Pressure: 2-5 psi

**DCV125**
Double Check Valve, Female Luer Chimney Port, Rotating Luer Lock Exit Port, Radiation-Stable Polycarbonate with Biomed Grade Silicone Diaphragm, Cracking Pressure: 2-5 psi

**Step 1:** Clean Fluid Drawn Into Syringe

**Step 2:** Clean Fluid Expelled to Use Site
SCV Series barbed check valves were developed to provide a reliable mechanical connection and simplify tubing assemblies that often require multiple parts needed for in-line check valves. The valves feature 3/32” (2.4 mm) and 1/8” (3.2 mm) single barb ends in barb to barb straight through, reducing, and barb to male/female luer configurations. Barbed check valves reduce the risk of contamination and feature more precise, lower crack pressures and higher flow rates. They are ideal for medical device designers focused on bioprocessing, infusion, drainage and irrigation applications.

**SCV67220**
Check Valve, 200 Series Barbs, 3/32” (2.4 mm) ID Tubing x 3/32” (2.4 mm) ID Tubing, White and Clear MABS with Silicone Diaphragm
Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 73 psig
Flow Rate: ≥ 150 ml/min

**SCV67FL/220**
Check Valve, 200 Series Barb, 3/32” (2.4 mm) ID Tubing x Female Luer Thread Style, White SAN and Clear MABS with Silicone Diaphragm
Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 73 psig
Flow Rate: ≥ 150 ml/min

**SCV67220/230**
Check Valve, 200 Series Barbs, 3/32” (2.4 mm) ID Tubing x 1/8” (3.2 mm) ID Tubing, White and Clear MABS with Silicone Diaphragm
Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 73 psig
Flow Rate: ≥ 150 ml/min

**SCV67220/ML**
Check Valve, Male Locking Luer x 200 Series Barb, 3/32” (2.4 mm) ID Tubing, White SAN and Clear MABS with Silicone Diaphragm
Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 73 psig
Flow Rate: ≥ 150 ml/min
Features & Benefits:

- Materials meet USP Class VI and ISO 10993 criteria
- DEHP- and latex-free silicone diaphragms
- All products are suitable for EtO or gamma sterilization
- Several connection configurations and materials
- Air bubbles completely removable during priming
- Operate in any spatial orientation

Specifications:

Materials:
- Housing - MABS and SAN
  Diaphragm - Latex-Free Silicone

Cracking Pressure:
- ≤ 6 mBar (≤ .087 psig)

Max. Back Pressure:
- 5 Bar (73 psig)

Flow Rate (Water):
- ≥ 150 ml/min (≥ .0396 gal/min)

SCV67230
Check Valve, 200 Series Barbs, 1/8" (3.2 mm) ID Tubing x 1/8" (3.2 mm) ID Tubing, White and Clear MABS with Silicone Diaphragm

Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 73 psig
Flow Rate: ≥ 150 ml/min

SCV67230/220
Check Valve, Barb for 1/8" (3.2 mm) x 3/32" (2.4 mm) ID Tubing, White and Clear MABS with Silicone Diaphragm

Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 73 psig
Flow Rate: ≥ 150 ml/min

SCV67230/ML
Check Valve, Male Locking Luer x 200 Series Barb, 1/8" (3.2 mm) ID Tubing, White SAN and Clear MABS with Silicone Diaphragm

Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 73 psig
Flow Rate: ≥ 150 ml/min

SCV67FL/230
Check Valve, 200 Series Barb, 1/8" (3.2 mm) ID Tubing x Female Luer Thread Style, White SAN and Clear MABS with Silicone Diaphragm

Cracking Pressure: ≤ .087 psig
Max. Back Pressure: 73 psig
Flow Rate: ≥ 150 ml/min
Nordson MEDICAL’s Divert™ Stopcocks are designed to easily control the flow of a liquid or gas through the use of an on/off diverter, and are available in high, medium, and low pressure configurations as well as some high flow options. With three basic styles — 1-way, 3-way, and 4-way, Divert™ Stopcocks are offered in polycarbonate, PEI and nylon with HDPE, acetal, or POM diverters. Divert™ Stopcocks bring efficiency, convenience, and practicality to your tubing applications. Nordson MEDICAL also offers custom solutions, including manifolds, ganged manifolds, and tubing assemblies.
Features & Benefits:

- Multiple configurations: high pressure, medium pressure, low pressure, and high flow
- Styles: 1-way, 3-way, and 4-way
- Chemically resistant options
- Not made with DEHP
- Diverter arrows that provide a clear indication of flow
- Custom solutions: manifolds, ganged manifolds, and tubing assemblies

Specifications:

Flow Options:
- Standard flow
- High flow

Materials:
- Polycarbonate
- PEI
- Nylon
- Acetal
- HDPE
- POM

FCFMR-001
1-Way Non-Sterile Stopcock, Female Luer to Male Luer with Luer Lock Ring, Clear Polycarbonate Body, 2-Arrow Natural HDPE Diverter

FCLBFMR-001
1-Way High Pressure Stopcock, Female Luer to Male Luer with Luer Lock Ring, Large Bore, Clear Polycarbonate Body and Lock Ring, 2-Arrow Natural HDPE Diverter

FCVFM-001
1-Way Low Pressure Stopcock, Female Luer to Male Luer, 80369-7 Compliant, Natural HDPE Diverter, Radiation-Stable Polycarbonate Housing

FCLBFFMR-1A-003
3-Way High Flow Stopcock, Female Luer to Female Luer to Male Luer with Luer Lock Ring, Large Bore, Clear Polycarbonate Body and Lock Ring, 1-Arrow Natural HDPE Diverter

FCVFFM-008
3-Way Stopcock, Female Luer to Female Leur to Male Luer, 80369-7 Compliant, Clear Polycarbonate Body

Minimum order quantities may apply • Volume pricing may be available, quantities vary
SILICONE Tubing

50 Shore A

Our silicone tubing is extruded from a low-volatile grade, platinum-cured compound that is ideal for critical applications in pharmaceutical, biotech, medical, food, and beverage industries.

Resin Grade & Technical Information:

This tubing is extruded and packaged in a Class 7 (Class 10,000) ISO-certified clean room. It has undergone extensive physical, chemical, and biological testing and meets USP Class VI, FDA CFR 177.2600, ISO 10993, European Pharmacopoeia 3.1.9, and 3-A standards. It is certified free of animal-derived ingredients and is certified by the National Sanitation Foundation for use in food equipment materials (NSF-51). It offers a temperature range use of -100°F (-73.3°C) to 400°F (204.4°C) and is sterilizable by autoclave or gamma irradiation.

Part Drawings Online!

Nordson MEDICAL provides dimensional drawings available for download for all of its fittings. www.nordsonmedical.com

Technical Assistance

Trying to choose the correct part? Need more material information than is published in this catalog? Call Nordson MEDICAL Technical Support at (970) 267-5200.

Dimensions (ID X OD X LGTH)

- SILC7001422  1/16" X 3/16" X 500'
- SILC7001657  1/8" X 1/4" X 50'
- SILC7001839  5/32" X 9/32" X 100'
Our Biopharmaceutical-grade thermoplastic elastomer (TPE) tubing is sterile weldable, heat sealable, moldable, and offers excellent life in peristaltic pumps. It is ideal for use in single-use processes for sampling, filling, and storage tubing set assemblies.

**Resin Grade & Technical Information:**

This tubing is made from FDA-approved ingredients, certified free of silicone oils and animal derived ingredients, and is sterilizable by autoclave or gamma irradiation. It meets various ISO and USP standards, including Class VI, as well as European Pharmacopoeia 3.2.2.1. It also offers excellent low absorption and permeability as compared to silicone tubing.

**Custom Assembly**

We produce standard components to fit your current assemblies and devices, but we also provide custom solutions by applying a variety of assembly options, such as joining fittings, connectors, filters, and other components to tubing. From systems using a single fitting to complex configurations utilizing various components, we can design complete assemblies to your requirements.
Find the part numbers that enable you to select the most appropriate products for your particular application.

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The bioprocessing market demands that suppliers be able to assure quality, streamline processes, and limit costs. Nordson MEDICAL makes certain that you receive the preeminent and safest single-use components available to your business.

Find the part numbers that enable you to select the most appropriate products for your particular application.
Custom Product Development & Design:

- Modular designs that allow for easy customization
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- Bench testing
- Verification & validation testing including sterilization, packaging, shelf life, and biocompatibility process validation
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Nordson MEDICAL prides itself in developing original designs and custom solutions. All products can be customized to meet your specific user requirements, as our experienced engineering and service teams understand today’s medical device markets. We are dedicated to exceeding your expectations.

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Minimum order quantities may apply • Volume pricing may be available, quantities vary
Nordson MEDICAL maintains a comprehensive list of all material and regulatory information, enabling you to select the most appropriate products for your particular application. With a solid reputation for quality, service and reliability, Nordson MEDICAL can provide the detailed support you need from idea to market. Our global regulatory and registration expertise is at your service.

Find the part numbers that enable you to select the most appropriate products for your particular application.

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