NOTES:
1. FOR ADDITIONAL DETAILS, PLEASE CONTACT VP NEW PRODUCT DEVELOPMENT
2. DIMENSIONS MARKED ( ) ARE CONTROL DIMENSIONS
3. ALL EXTERIOR SURFACES HAVE A MAXIMUM OF 20 Ra MICROINCH SURFACE FINISH
4. ALL INTERIOR SURFACES HAVE A MAXIMUM OF 15 Ra MICROINCH SURFACE FINISH
5. VALUE PLASTICS FERRULES ARE DESIGNED TO COMPLY WITH ASME BPE-2016 TABLE DT-7-1 HYGIENIC CLAMP FERRULE STANDARD DIMENSIONS & TOLERANCES; DT-9.3-1 HYGIENIC CLAMP FERRULE: DESIGN CRITERIA, REP IM-4.6.1.2. PERFORMANCE NOTE.
6. ALL INTERIOR AND EXTERIOR SURFACE FINISHES COMPLY WITH ASME BPE-2016 TABLE SF-3.4-1 SFP2 Ra READINGS FOR POLYMERIC PRODUCT CONTACT SURFACES
7. ALL GUSSETS SURFACE FINISH TO BE R2 SURFACE FINISH.

DETAIL A

SECTION A-A

DETAIL B

ALL DIMENSIONS TAKEN FROM THIS SURFACE

DRAWN BY: T. Whitaker
DATE: 5/16/2019
FOR REFERENCE ONLY