NOTES: FOR ADDITIONAL DETAILS, PLEASE CONTACT VP CUSTOMER SERVICE

DIMENSIONS MARKED □ ARE CONTROL DIMENSIONS

ALL INTERIOR SURFACES HAVE A 15 Ra MICROINCH SURFACE FINISH OR FINER

ALL EXTERIOR SURFACES HAVE A 20 Ra MICROINCH SURFACE FINISH OR FINER

INSTRUMENT QUALITY SURFACE, NO PARTING LINES PERMITTED

SECTION A-A

PARABOLIC ENTRANCE GEOMETRY

THRU HOLE

\( \phi 2.250 \pm 0.030 \)

\( \phi 0.900 \pm 0.020 \)

\( \phi 0.620 \pm 0.010 \)

DO NOT SCALE DRAWING

DRAWN BY: DATE:

PART NUMBER:

SCALE:

VALUE PLASTICS, INC

NEW PRODUCT DEVELOPMENT MGR:

FOR REFERENCE ONLY