NOTES: FOR ADDITIONAL DETAILS, PLEASE CONTACT VP CUSTOMER SERVICE
DIMENSIONS MARKED ** ARE CONTROL DIMENSIONS
ALL INTERIOR SURFACES HAVE A 15 Ra MICROINCH SURFACE FINISH OR FINER
ALL EXTERIOR SURFACES HAVE A 20 Ra MICROINCH SURFACE FINISH OR FINER

INSTRUMENT QUALITY SURFACE, NO PARTING LINES PERMITTED.

PARABOLIC ENTRANCE GEOMETRY

SECTION A-A

THRU HOLE

\( \phi \cdot 0.185 \)

\( \phi \cdot 1.750 \pm 0.030 \)

\( \phi \cdot 0.335 \)

\( \phi \cdot 0.044 \)

\( 1.070 \pm 0.025 \)

\( 0.044 \)

\( \cdot 0.01 \)

\( 0.005 \)

\( 0.001 \)

DO NOT SCALE DRAWING

DRAWN BY: DATE:

PART NUMBER:

DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

UNLESS OTHERWISE SPECIFIED

FOR REFERENCE ONLY