NOTES:
1. FOR ADDITIONAL DETAILS, PLEASE CONTACT VP PRODUCT DEVELOPMENT
2. DIMENSIONS MARKED ( ) ARE CONTROL DIMENSIONS
3. ALL EXTERIOR SURFACES HAVE A MAXIMUM OF 20 Ra MICROINCH SURFACE FINISH.
4. ALL INTERIOR SURFACES HAVE A MAXIMUM OF 15 Ra MICROINCH SURFACE FINISH.
5. VALUE PLASTICS SFMX SERIES FERRULES ARE DESIGNED TO COMPLY WITH ASME BPE-2014 TABLE DT-7-1 HYGIENIC CLAMP FERRULE STANDARD DIMENSIONS & TOLERANCES; DT-9.3-1 HYGIENIC CLAMP FERRULE: DESIGN CRITERIA. REF PM-4.6.1.2. PERFORMANCE NOTE.
6. ALL INTERIOR AND EXTERIOR SURFACE FINISHES COMPLY WITH ASME BPE-2016 TABLE SF-3.4-1 SFP2 Ra Readings for Polymeric Product Contact Surfaces
7. ID FLASH NOT TO EXCEED .003". EXTERIOR PARTING LINE FLASH NOT TO EXCEED .005".
8. USE GAGE CG088 TO MEASURE GASKET GROOVE DIMENSIONS

SECTION A-A

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES, TOLERANCES ARE:

DO NOT SCALE DRAWING

VALUE PLASTICS, INC

SFBPF3

DESCRIPTION:
Bag Port Flange to 3" Tri-Clamp Connection

REV
DATE
APPROVED

B
1/24/2018
S.N.R

Ravi Narayanan

FOR REFERENCE ONLY

FOR REFERENCE ONLY