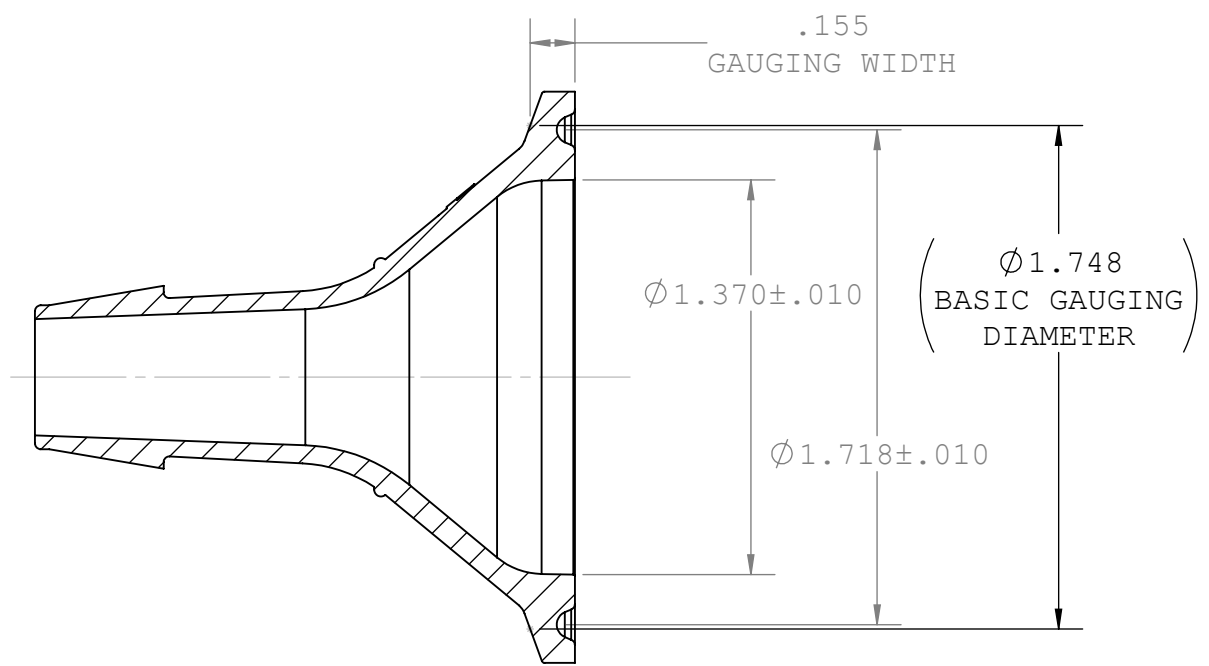
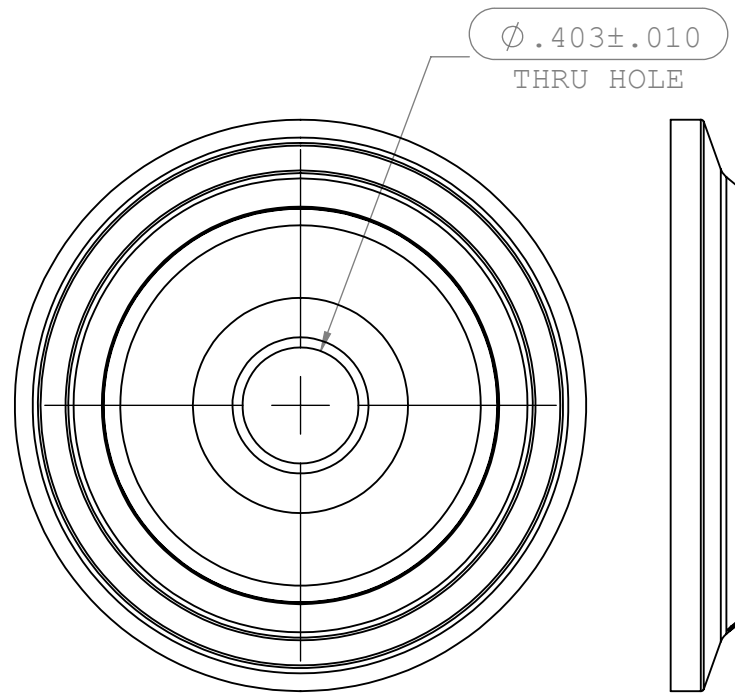
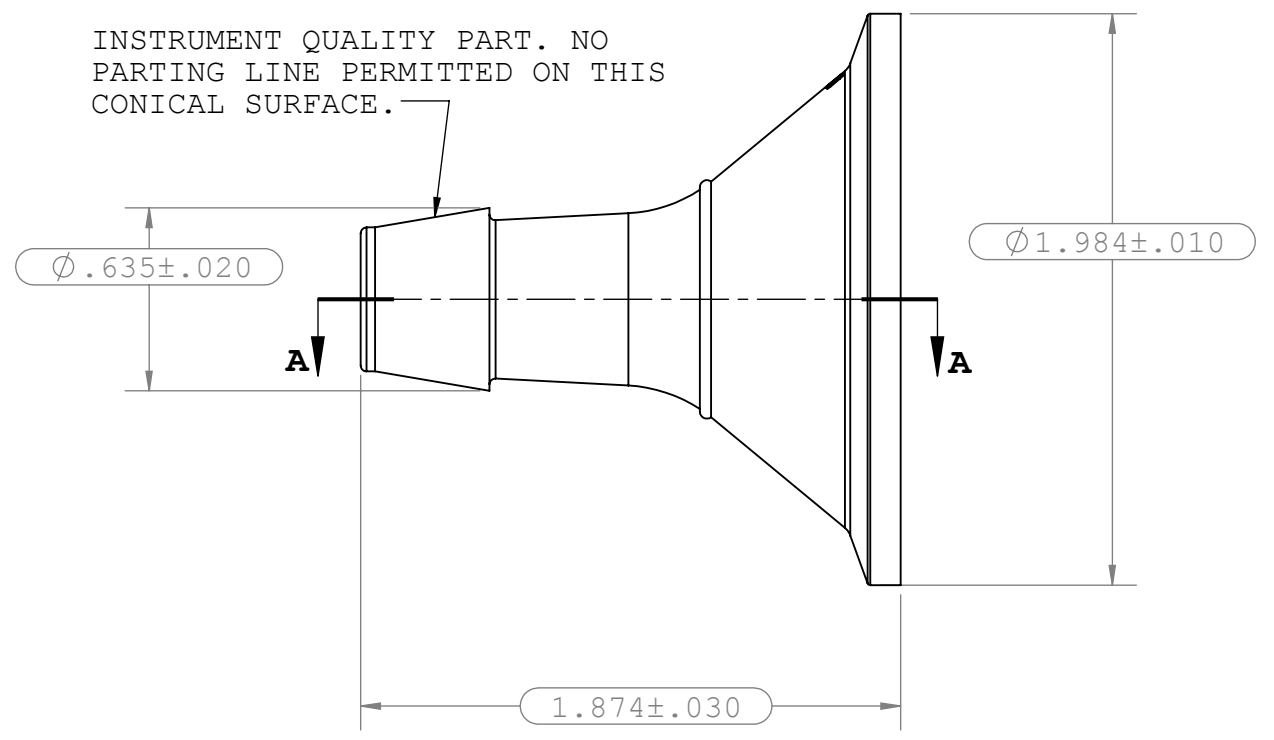


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	3-15-07	S.N.R
B	CHANGED DIMENSION AND MODIFIED TOLERANCE	6-11-07	S.N.R
C	PER ECO 077	10-29-08	S.N.R
D	MODIFIED NOTES AND TOLERANCES	12-05-08	S.N.R
E	ECO 261	10-2-13	S.N.R
F	ECO 313	03-08-17	FJL



SECTION A-A

INSTRUMENT QUALITY PART. NO PARTING LINE PERMITTED ON THIS CONICAL SURFACE.



- NOTES:
- FOR ADDITIONAL DETAILS, PLEASE CONTACT VP PRODUCT DEVELOPMENT
 - DIMENSIONS MARKED (---) ARE CONTROL DIMENSIONS
 - ALL EXTERIOR SURFACES HAVE A MAXIMUM OF 20 Ra MICROINCH SURFACE FINISH
 - ALL INTERIOR SURFACES HAVE A MAXIMUM OF 15 Ra MICROINCH SURFACE FINISH
 - VALUE PLASTICS SFMX SERIES FERRULES ARE DESIGNED TO COMPLY WITH ASME BPE-2014 TABLE DT-7-1 HYGIENIC CLAMP FERRULE STANDARD DIMENSIONS & TOLERANCES; DT-9.3-1 HYGIENIC CLAMP FERRULE: DESIGN CRITERIA. REF PM-4.6.1.2. PERFORMANCE NOTE.
 - ALL INTERIOR AND EXTERIOR SURFACE FINISHES COMPLY WITH ASME BPE-2016 TABLE SF-3.4-1 SFP2 Ra Readings for Polymeric Product Contact Surfaces

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		VALUE PLASTICS, INC			
FRACTIONS ±	DECIMAL ±	ANGULAR ±	PART NUMBER: SFMX680		
.XX ±.01	.XXX ±.005	± 1°	DESCRIPTION: Sanitary Fitting, Maxi Flange to 600 Series Barb, 1/2" (12.7 mm) Tubing ID		
.XXXX ±.001	DO NOT SCALE DRAWING		SIZE: B	SCALE: NTS	VER: 1010483
DRAWN BY: marcl		DATE: 3/8/2017	DWG. NO. 1010483	REV: F	
NEW PRODUCT DEVELOPMENT MGR: R. Narayanan			© 2007 VALUE PLASTICS, INC		SHEET: 1 OF 1