NOTES:
1. FOR ADDITIONAL DETAILS, PLEASE CONTACT VP PRODUCT DEVELOPMENT
2. DIMENSIONS MARKED (- - - ) ARE CONTROL DIMENSIONS
3. ALL EXTERIOR SURFACES HAVE A MAXIMUM OF 20 Ra MICROINCH SURFACE FINISH
4. ALL INTERIOR SURFACES HAVE A MAXIMUM OF 15 Ra MICROINCH SURFACE FINISH
5. VALUE PLASTICS SFM SERIES FERRULES ARE DESIGNED TO COMPLY WITH ASME BPE-2014 TABLE DT-7-1 HYGIENIC CLAMP FERRULE STANDARD DIMENSIONS & TOLERANCES; DT-9.3-1 HYGIENIC CLAMP FERRULE: DESIGN CRITERIA. REF FM-4.6.1.2.
PERFORMANCE NOTE.
6. ALL INTERIOR AND EXTERIOR SURFACE FINISHES COMPLY WITH ASME BPE-2014 TABLE SF-3.4-1 SPF2 Ra Readings for Polymeric Product Contact Surfaces

SECTION A-A

DETAIL Z

R.047

.063

20°

R.020

.112

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE:

PRACTICAL: .001" .001" .001"

TOLERANCE: .003" .003" .003"

NOTE: DO NOT SCALE DRAWING

FOR REFERENCE ONLY

VALUE PLASTICS, INC

SFMXT6110

Tee Sanitary Fitting, Maxi Flange to 600 Series Barbs, 1" (25.4 mm) Tubing ID

REV

DESCIPTION

DATE

APPROVED

A

INITIAL CONCEPT

11/2/2016

H.L

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2014 VALUE PLASTICS, INC