**NOTES:**

1. FOR ADDITIONAL DETAILS, PLEASE CONTACT VP PRODUCT DEVELOPMENT
2. DIMENSIONS MARKED "\( \Xi \)" ARE CONTROL DIMENSIONS
3. ALL EXTERIOR SURFACES HAVE A MAXIMUM OF 20 Ra MICROINCH SURFACE FINISH
4. ALL INTERIOR SURFACES HAVE A MAXIMUM OF 15 Ra MICROINCH SURFACE FINISH
5. VALUE PLASTICS SFM SERIES FERRULES ARE DESIGNED TO COMPLY WITH ASME BPE-2014 TABLE DT-7.1 HYGIENIC CLAMP FERRULE STANDARD DIMENSIONS & TOLERANCES; DT-9.3-1 HYGIENIC CLAMP FERRULE: DESIGN CRITERIA. REF PM-4.6.1.2 PERFORMANCE NOTE.
6. ALL INTERIOR AND EXTERIOR SURFACE FINISHES COMPLY WITH ASME BPE-2014 TABLE SF-3.4-1 SFP2 Ra Readings for Polymeric Product Contact Surfaces

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**DATA SHEET:**

- **VALUE PLASTICS, INC**
- **PART NUMBER:** B00001XXXXX
- **SIZE:**
- **SCALE:**
- **PARTING LINE PERMITTED ON THIS CONICAL SURFACE.

**DETAIL Z**

**SECTION A-A**

- **GAUGING WIDTH**
- **BASIC GAUGING DIAMETER**

**DESCRIPTION:**

- **SFMXT680**
- **TEC Sanitary Fitting, Maxi Flange to 600 Series Barb, 1/2" (12.7 mm) Tubing ID**

**NOTES:**

1. FOR ADDITIONAL DETAILS, PLEASE CONTACT VP PRODUCT DEVELOPMENT
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**VALUES:**

- **R.047**
- **.063**
- **20°**
- **1.718**
- **1.748**
- **1.500±.008**

**FOR REFERENCE ONLY**